UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

SCHEDULE 13G/A UNDER THE SECURITIES EXCHANGE ACT OF 1934

(AMENDMENT NO. 1)*
HEARX, Ltd.

INFORMATION TO BE INCLUDED IN STATEMENTS FILED PURSUANT TO RULES 13d-1(b), (c), AND (d) AND AMENDMENTS THERETO FILED PURSUANT TO RULE 13d-2(b)

		(Name of	Issuer)
		Common	Stock
	(Title of (Class and	Securities)
		42236	01
		(CUSIP	Number)
	I	December	31, 1999
	Date of Event which	 ch Requir	es Filing of this Statement)
	Check the appropriate to which this Schedu		designate the rule pursuant ed
	() Rule 13d-1(b) (x) Rule 13d-1(c) () Rule 13d-1(d)		
subj cont	*The remainder of this concrting person's initial fil: ect class of securities, and aining information which we a prior cover page.	ing on th nd for an	is form with respect to the y subsequent amendment
Secu liab	be deemed to be "filed" for crities Exchange Act of 1934	r the pur 1 or othe	<u> </u>
		SCHEDU	LE 13G
CUSI	P No. 4223601		
(1)	NAMES OF REPORTING PERSONS Minnesota Mining and Manui		Company ("3M")
	S.S. OR I.R.S. IDENTIFICA: 41-0417775	TION NOS.	OF ABOVE PERSONS
(2)	CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP: (a) () (b) ()		
(3)	SEC USE ONLY		
(4)	CITIZENSHIP OR PLACE OF ORGANIZATION		
	Delaware		
	NUMBER OF	(5)	SOLE VOTING POWER 896,993
	SHARES BENEFICIALLY OWNED BY	(6)	SHARED VOTING POWER N/A
	EACH REPORTING PERSON	(7)	SOLE DISPOSITIVE POWER 896,993
	WITH		

(8) SHARED DISPOSITIVE POWER

N/A (9) AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON (10) CHECK BOX IF THE AGGREGATE AMOUNT IN ROW 9 EXCLUDES CERTAIN (11) PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW 9 8.2% (12) TYPE OF REPORTING PERSON* _ _______ NAME OF ISSUER: ITEM 1(A). HEARx, Ltd. ITEM 1(B). ADDRESS OF ISSUER'S PRINCIPAL EXECUTIVE OFFICES: Business Address: 1250 Northpoint Parkway, West Palm Beach, Florida 33407. Mail Address: 471 Spencer Drive, West Palm Beach, Florida 33409. NAME OF PERSONS FILING: ITEM 2(A). Minnesota Mining and Manufacturing Company ITEM 2(B). ADDRESS OF PRINCIPAL BUSINESS OFFICE OR, IF NONE, RESIDENCE: 3M Center, Building 220-12E-02, P.O. Box 33428, St. Paul, Minnesota 55133 ITEM 2(C) CITIZENSHIP: Delaware. ______ ITEM 2(D) TITLE OF CLASS OF SECURITIES: Common Stock ______ ITEM 2(E) CUSIP NUMBER: 4223601 ______ ITEM 3. IF THIS STATEMENT IS FILED PURSUANT TO RULES 13d-1(b), OR 13d-2 (b) OR (c), CHECK WHETHER THE PERSON FILING IS A: (a) | | Broker or dealer registered under Section 15 of the Act. (b) | | Bank as defined in Section 3(a)(6) of the Act. (c) | | Insurance Company as defined in Section 3(a)(19) of the Act. (d) | | Investment Company registered under Section 8 of the Investment Company Act of 1940. (e) | | An investment adviser in accordance with Section 240.13d-1(b)(1)(ii)(E); (f) | | An employee benefit plan or endowment fund in accordance with Section 240.13d- 1(b)(1)ii)(F). (g) | | A parent holding company or control person, in accordance with Section 240.13d-1(b)(1)(ii)(G); (h) | | A savings association as defined in Section 3(b) of the Federal Deposit Insurance Act; (i) | | A church plan that is excluded from the definition of an investment company under section 3(c)(14) of the Investment Company Act

of 1940;

(j) | Group, in accordance with Section 240.13d-1(b)(1)(ii)(J).

If this statement is filed pursuant to Section 240.13d-1(c), check this box. [X]

ITEM 4. OWNERSHIP.

Provide the following information regarding the aggregate number and percentage of the class of securities of the issues identified in Item 1.

(a) Amount beneficially owned:

3M beneficially owns 896,993 of the outstanding shares of Common Stock of the Issuer identified in Item 1. (the "Common Stock")

- (b) Percent of Class:
- 8.2% (based upon 10,999,008 shares of the Company's Common Stock outstanding as of October 21, 1999, as disclosed in the Company's Form 10-Q for the quarterly period ended October 1, 1999.)
- (c) Number of Shares as to which such person has:

(i)	SOLE VOTING POWER	896,993
(ii)	SHARED VOTING POWER	N/A
(iii)	SOLE DISPOSITIVE POWER	896 , 993
(iv)	SHARED DISPOSITIVE POWER	N/A

ITEM 5. OWNERSHIP OF FIVE PERCENT OR LESS OF A CLASS.

N/A

ITEM 6. OWNERSHIP OF MORE THAN FIVE PERCENT ON BEHALF OF ANOTHER PERSON.

N/A

ITEM 7. IDENTIFICATION AND CLASSIFICATION OF THE SUBSIDIARY WHICH ACQUIRED THE SECURITIES BEING REPORTED ON BY THE PARENT HOLDING COMPANY.

N/A

ITEM 8. IDENTIFICATION AND CLASSIFICATION OF MEMBERS OF THE GROUP.

N/A

ITEM 9. NOTICE OF DISSOLUTION OF GROUP.

N/A

ITEM 10. CERTIFICATIONS.

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

SIGNATURE

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Dated: February 14, 2000

Minnesota Mining and Manufacturing Company

/s/Gregg M. Larson

Name: Gregg M. Larson

Title: Assistant Secretary