## FORM 5

## **UNITED STATES SECURITIES AND EXCHANGE COMMISSION**

Washington, D.C. 20549

OMB APPROVAL									
OMB Number: 3235-0362									
Estimated average burden									
hours per response:	1.0								

(b). ANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

Form 3 Holdings Reported.

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934

Form 4 Trans	actions Reporte	ed.		or Se	ction 30	(h) of the I	nvestment Co	ompany A	ct of 1940										
		rting Person *		2. Issuer 3M C			or Trading S	ymbol				elationship of Rock all applicable Director	eporting Person(	s) to Issuer	ner				
(Last) (First) (Middle)					3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2003								X Officer (give title Other (s below) below)  VICE PRESIDENT HR						
(Street)				4. If Ame	4. If Amendment, Date of Original Filed (Month/Day/Year)								Individual or Joint/Group Filing (Check Applicable Line)     X Form filed by One Reporting Person						
(City) (State) (Zip)													Form filed by More than One Reporting Person						
		Ta	able I - Non-De	erivative S	Securi	ties Ac	quired, Di	sposed	of, or	Benefici	ally O	wned							
1. Title of Securit	y (Instr. 3)		2. Transaction Date (Month/Day/Year	2A. Deeme Execution if any (Month/Day	Date,	3. Transaction Code (Ins. 8)	on (Instr. 3, 4		(A) or	Disposed O		5. Amount of Securities Beneficially Ow at end of Issuer	Form: Dir ned (D) or Ind	6. Ownership Form: Direct Indirect (D) or Indirect (I) (Instr. 4)					
						Amount	Amount		(D) Price		Fiscal Year (Ins and 4)	tr. 3							
Common Stoo	mon Stock <sup>(1)</sup>							$\vdash$				40,445	D		1				
Common Stoo	ek											3,675	I	by 401k	/PAESOP				
Common Stoo	title of Security (Instr. 3)  mmon Stock  mmon Stock  mmon Stock  mmon Stock  mmon Stock  minive Stock for (right to ) -Qualified sk Option at to buy)  -Qualified sk Option at to buy)											454	I	by D	Daughter				
			Table II - Deri (e.g.									ned							
1. Title of Derivative Security (Instr. 3)	Conversion or Exercise Price of Derivative		3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	Deriva Securi Acquii Dispos		6. Date Exerc Expiration D (Month/Day/	ate Securities Underlyii		lying	8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)					
					(A)	(D)	Date Exercisable	Expiration Date	on Title		Amour or Number of Shares	er	Transaction(s) (Instr. 4)						
Incentive Stock Option (right to buy)	\$58.625				( )	1(-)	05/08/2002	05/08/20	$\top$	mon Stock	1,704		1,704	D					
Non-Qualified Stock Option (right to buy)	\$58.625						05/08/2002	05/08/20	11 Com	mon Stock	31,70	0	31,700	D					
Non-Qualified Stock Option (right to buy)	\$60.725						12/06/2001	05/07/20	04 Com	mon Stock	1,890	)	1,890	D					
Non-Qualified Stock Option (right to buy)	\$60.725						12/06/2001	05/06/20	05 Com	mon Stock	740		740	D					
Non-Qualified Stock Option (right to buy)	\$60.725						12/06/2001	05/12/20	06 Com	mon Stock	5,270	)	5,270	D					
Non-Qualified Stock Option (right to buy)	\$60.725						12/06/2001	05/09/20	10 Com	mon Stock	7,826	5	7,826	D					
Non-Qualified Stock Option (right to buy)	\$61.85						05/14/2004	05/12/20	13 Com	mon Stock	41,50	0	41,500	D					
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/11/20	07 Com	mon Stock	6,876	5	6,876	D					
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/12/20	08 Com	mon Stock	8,942	2	8,942	D					
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/07/20	10 Com	mon Stock	7,330	)	7,330	D					
Non-Qualified Stock Option (right to buy)	\$64.5						05/15/2003	05/14/20	12 Com	mon Stock	44,00	0	44,000	D					
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/07/20	04 Com	mon Stock	1,494	4	1,494	D					

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)														
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		Transaction(s) (Instr. 4)		
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/06/2005	Common Stock	3,316		3,316	D	
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/12/2008	Common Stock	6,690		6,690	D	
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/11/2009	Common Stock	15,688		15,688	D	
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/06/2011	Common Stock	6,180		6,180	D	

## Explanation of Responses:

1. The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan. The directly-held common stock holding reported in Table I includes shares acquired pursuant to 3M's Dividend Reinvestment Program in transactions exempt from Section 16.

George Ann Biros For: M. Kay 01/30/2004 Grenz

\*\* Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $<sup>^{\</sup>star}$  If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

<sup>\*\*</sup> Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).