FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL						
OMB Number:	3235-0287					
Estimated average burden						
hours per response:	0.5					

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person* PALENSKY FRED J					<u>3N</u>	2. Issuer Name and Ticker or Trading Symbol 3M CO [MMM]								Relationship of Reporting Person(s) to Issuer (Check all applicable) Director 10% Owner						
(Last)	(First) (Middle)			1 0 4 /00 /00 0 4									Other (s below) ROT S					
(Street)					4. If	4. If Amendment, Date of Original Filed (Month/Day/Year)									Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person					
(City)	(State	e) (Zip)												Form filed by More than One Reporting Per					
	Table I - Non-Derivative Securities Acquired, Disposed of, or Beneficially Owned																			
1. Title of Security (Instr. 3) 2. Transac Date (Month/Date)					Execution Date,		ate,	3. Transaction Code (Instr. 8)		4. Securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 and 5			Beneficially Owned Following Reported		Form: ned (D) or I			7. Nature of Indirect Beneficial Ownership (Instr. 4)		
								Code	v	Amount	(A) or (D)	Price		Transaction(s) (Instr. 3 and 4)						
Common Stoo	ck			04/22	/2004				M		7,470	A	\$47	.5	28,209		D			
Common Stoo	ck			04/22	/2004				F		4,150	D	\$85.	48	24,059		D			
Common Stoo	ck			04/22	/2004				F		1,085	D	\$85.	48	22,974		D			
Common Stoo	ck			04/22	/2004				M		12,309	A	\$58.6	525	35,283		D			
Common Stoo	ck			04/22	/2004	L			F		8,441	D	\$85.	48	26,842		D			
Common Stock				04/22	/2004				F		1,264	D	\$85.	48	25,578		D			
Common Stock				04/22/2004		┸			M		3,490	A	\$62.	85	29,068		D			
Common Stock			04/22	/2004	╄			F		2,566	D	\$85.48		26,502		D				
Common Stock 04.			04/22	/2004	:004			F		302	D	\$85.	48	26,200		D				
Common Stock														3,039		I		by 401k/PAESOP Trust		
			Table I								oosed of, c convertibl			y Ow	ned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deeme Execution if any (Month/Da	Date,	4. Transact Code (In: 8)		5. Numb Derivativ Securitie Acquired Dispose (Instr. 3, 5)	ve es d (A) o d of (D	Exp (Mo	Date Exe piration onth/Day			lying	8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported Transaction	Owi Fori Dire or li (I) (I	10. 11. Nature Ownership Form: Beneficial Direct (D) or Indirect (I) (Instr. 4)			
					Code	v	(A)	(D)	Dat Exe	te ercisable	Expiration Date	Title	OI N	mount r umber f Share	.	(Instr. 4)	.5)			
Non-Qualified Stock Option (right to buy)	\$47.5	04/22/2004			M			7,470	05/	/11/2000	05/10/2009	Comm Stocl		7,470	\$0	0		D		
Non-Qualified Stock Option (right to buy)	\$58.625	04/22/2004			M			12,30	9 05/	/08/2002	05/08/2011	Comm Stocl		2,30	9 \$0	40,987		D		
Non-Qualified Stock Option (right to buy)	\$62.85	04/22/2004			M			3,490	10/	/26/2002	05/07/2004	Comm Stock		3,490	\$0	0		D		
Non-Qualified Stock Option (right to buy)	\$85.5	04/22/2004			A		5,235		10/	/22/2004	05/11/2009	Comm		5,235	5 \$0	5,235		D		
Non-Qualified Stock Option (right to buy)	\$85.5	04/22/2004			A		9,705		10/	/22/2004	05/06/2011	Comm		9,705	5 \$0	9,705		D		
Explanation of F	Responses:																			

By: George Ann Biros For: Frederick Joseph Palensky

** Signature of Reporting Person

Date

04/22/2004

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

 $^{^{\}star}$ If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Persons who respond to the collection of information contained in this form are not re	required to respond unless the form displays a currently vali	d OMB Number.