FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL							
OMB Number:	3235-0287						
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Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

Name and Address of Reporting Person ZIEGLER RICHARD F							Name an		er or T	rading S	symbol		Relationship of Reporting Person(s) to Issuer (Check all applicable) Director 10% Owner								
(Last) 3M CENTER	(First)	`	(Middle)				of Earliest 004	Transa	action	(Month/E	Day/Year)		X Officer (give title Other (specify below) below) VICE PRESIDENT LEGAL								
(Street) ST PAUL (City)	MN (State		55144100 Zip)	0	- 4. If	Ame	ndment, [Date of	f Origir	nal Filed	(Month/Day/Y	- 1	6. Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person								
	Table I - Non-Derivative Securities Acquired, Disposed of, or Beneficially Owned																				
D D					2. Transaction Date (Month/Day/Year)		2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transaction Code (Instr. 8)			Acquired (A) or (D) (Instr. 3, 4 and 5)		d 5)	5. Amount of Securities Beneficially Ow Following Repo	ned	6. Ownersh Form: Dire (D) or Indir (I) (Instr. 4)	irect Indi direct Owi		lature of irect Beneficial nership (Instr.	
									Code	v	Amount	(A) or (D)	Pric	e	Transaction(s) (Instr. 3 and 4)						
Common Stoc		08/11/2004					M		3,825	A \$61.8		1.85	19,211		D						
Common Stock					08/11/2004				F		3,000	D	\$7	8.845	16,211		D				
Common Stock				08/11	08/11/2004				F		269	D \$78.		8.845	15,942		D				
Common Stoc												240		I		by 401k/PAESOP Trust					
Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)																					
1. Title of Derivative Security (Instr. 3)	tive Conversion Date Execution Da				Date, Transacti Code (Ins				Expiration (Month/Day or D)			7. Title and Amount o Securities Underlying Derivative Security (II 3 and 4)		erlying	8. Price of Derivative tr. Security (Instr. 5)	deriva Secur Bener Owne Follow Repo	rities ficially ed wing orted	10. Owner Form: Direct or Indi (I) (Ins	Beneficial (D) Ownership rect (Instr. 4)		
					Code	v	(A)	(D)	Da Ex	te ercisable	Expiration Date			Amount or Number of Share		Transaction(s) (Instr. 4)					
Non-Qualified Stock Option (right to buy)	\$61.85	08/11/2004			М	м 3,8		3,82:	5 05/14/2004		05/12/2013	Common Stock		3,82	25 \$0		2,175	D			
Non-Qualified Stock Option (right to buy)	\$78.85	08/11/2004			A	A 3,269			02	/11/2005	05/13/2013	Common Stock		3,269	69 \$0		3,269		D		

Explanation of Responses:

By: George Ann Biros For:
Richard F Ziegler

** Signature of Reporting Person

er 08/11/2004

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $^{^{\}star}$ If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).