FORM 5

Form 3 Holdings Reported.

Form 4 Transactions Reported.

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL									
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ANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person *					2. Issuer Name and Ticker or Trading Symbol								5. Relationship of Reporting Person(s) to Issuer (Check all applicable)					
STAKE JAMES B					3M CO [MMM]							(Check all applicable) Director 10% Owner						
(Last) (First) (Middle)					3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2004							X Officer (give title Other (specify below) below) EXEC VP DISPLAY & GRAPHICS						
(Street)					4. If Amendment, Date of Original Filed (Month/Day/Year)								6. Individual or Joint/Group Filing (Check Applicable Line)					
(City) (State) (Zip)					X Form filed by One Reporting Person Form filed by More than One Reporting Person													
			able I - Non-De	rivative S	Securi	ities Acc	uired, Dis	sposed o	f, or l	Beneficia	ally O	wned						
1. Title of Security (Instr. 3) 2. Ti			2. Transaction Date (Month/Day/Year	2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transactic Code (Inst	4. Securit	4. Securities Acquired (A) or Disposed Of (Instr. 3, 4 and 5)						irect li	7. Nature of Indirect Beneficial Ownership (Instr. 4)			
							Amount	Amount (D		Price		Fiscal Year (Ins and 4)						
Common Stock	k ⁽¹⁾		12/29/2004			G	1,3	36	D	\$0		23,690	D	_				
Common Stock	k											416	I		Stake Family Trusts			
Common Stock											1,504	I	4	by 401k/PAESOP Trust				
Common Stock	k											152	I	t	by Spouse			
			Table II - Deri								y Ow	ned						
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Nun Deriva Securi Acquii Dispos	nber of	6. Date Exerc Expiration D	ate Exercisable and iration Date onth/Day/Year) 7. Title and Am Securities Unde Derivative Secu 3 and 4)		e and Amou rities Underl ative Securi	ying	8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported Transaction(s	10. Owner Form: Direct or Indi (I) (Insi	(D) Beneficial Ownership rect (Instr. 4)			
					(A)	(D)	Date Exercisable	Expiration Date	l o		Amour or Number of Shares	er	(Instr. 4)					
Incentive Stock Option (right to buy)	\$28.6348						05/09/1996	05/09/2005	5 Common Stock		3,490)	3,490	D				
Incentive Stock Option (right to buy)	\$31.5175						05/14/1997	05/14/2006	6 Common Stock		3,172	2	3,172	D				
Incentive Stock Option (right to buy)	\$43.35						05/09/2001	05/09/2010	Common Stock		2,300	5	2,306	D				
Incentive Stock Option (right to buy)	\$45.85						05/13/1998	05/13/2007	7 Common Stock		2,180)	2,180	D				
Incentive Stock Option (right to buy)	\$46.675						05/12/1999	05/12/2008	8 Common Stock		2,142	2	2,142	D				
Incentive Stock Option (right to buy)	\$47.5						05/11/2000	05/10/2009	9 Common Stock		2,104	1	2,104	D				
Incentive Stock Option (right to buy)	\$58.625						05/08/2002	05/08/2011	Com	mon Stock	1,704	1	1,704	D				
Non-Qualified Stock Option (right to buy)	\$58.625						05/08/2002	05/08/2011	Com	mon Stock	10,60	8	10,608	D				
Non-Qualified Stock Option (right to buy)	\$61.85						05/14/2004	05/12/2013	3 Common Stock		39,55	0	39,550	D				
Non-Qualified Stock Option (right to buy)	\$64.5						05/15/2003	05/14/2012	12 Common Stock		18,32	8	18,328	D				
Non-Qualified Stock Option (right to buy)	\$81.05						06/04/2004	05/06/2005	05 Common Stock		848		848	D				

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)														
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amo Securities Under Derivative Secur 3 and 4)	lying	8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	Beneficial Ownership (Instr. 4)
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		Transaction(s) (Instr. 4)		
Non-Qualified Stock Option (right to buy)	\$81.05						06/04/2004	05/12/2006	Common Stock	1,366		1,366	D	
Non-Qualified Stock Option (right to buy)	\$81.05						06/04/2004	05/11/2007	Common Stock	2,057		2,057	D	
Non-Qualified Stock Option (right to buy)	\$81.05						06/04/2004	05/07/2010	Common Stock	5,670		5,670	D	
Non-Qualified Stock Option (right to buy)	\$82.3						05/12/2005	05/11/2007	Common Stock	3,840		3,840	D	
Non-Qualified Stock Option (right to buy)	\$82.3						05/12/2005	05/12/2008	Common Stock	5,965		5,965	D	
Non-Qualified Stock Option (right to buy)	\$82.3						05/12/2005	05/11/2009	Common Stock	6,050		6,050	D	
Non-Qualified Stock Option (right to buy)	\$82.3						05/12/2005	05/06/2011	Common Stock	2,812		2,812	D	
Non-Qualified Stock Option (right to buy)	\$84.4						05/12/2005	05/09/2014	Common Stock	38,000		38,000	D	

Explanation of Responses:

1. The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan. The directly-held common stock holding reported in Table I includes shares acquired during the fiscal year pursuant to 3M's General Employee Stock Purchase Plan.

By: George Ann Biros For: James 12/31/2004 B Stake

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

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