FORM 5

UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

OMB APPROVAL									
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ANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

L	may continue. See Instruction 1(b).
Γ	Form 3 Holdings Reported.

	- '			Filed pursua	nt to Se	ection 16(a)	of the Securi	ties Exch	ange Act	of 1934								
Form 4 Trans	actions Reporte	d.					vestment Co											
1. Name and Ad		rting Person *		2. Issuer 3M C			or Trading S	/mbol				eck all appl	icable)	orting Person(s	,			
(Last) (First) (Middle)					3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2004							Director 10% Owner X Officer (give title Other (specify below) below) VICE PRESIDENT MERGERS & ACQ						
(Street)				4. If Ame	4. If Amendment, Date of Original Filed (Month/Day/Year)							Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person						
(City)	(State)) (Z	lip)									Form filed by More than One Reporting Person						
		T	able I - Non-De	erivative S	Securi	ties Acq	uired, Dis	sposed	of, or	Beneficia	ally C	Owned						
1. Title of Security (Instr. 3)		2. Transaction Date (Month/Day/Year	Execution	2A. Deemed Execution Date, if any (Month/Day/Year)		4. Securities Acquired (A) or Disposed Of (Instr. 3, 4 and 5)				Securities			6. Owners Form: Dire	ct Indired	7. Nature of Indirect Beneficial Ownership (Instr.			
			(MONUNDay/Tear				Amount (A		(A) or (D)	(A) or (D) Price		Beneficially Owne at end of Issuer's Fiscal Year (Instr. and 4)		(I) (Instr. 4				
Common Stock		09/24/2004			G	2:	5	D	\$0		45,59		D					
Common Stock											1,9	1,918			by 401k/PAESOP Trust			
			Table II - Deri (e.g.	vative Se							y Ow	ned						
Security (Instr. or Pr	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	Deriva Securi Acquir Dispos	itive	Expiration D	Expiration Date Securities		Title and Amount of ecurities Underlying erivative Security (Instrand 4)		of Derivative Security (Instr. 5)		derivative Securities For Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)		
					(A)	(D)	Date Exercisable	Expiration Date	n Title	Ar or No of Title		er		ransaction(s) nstr. 4)				
Incentive Stock Option (right to buy)	\$28.6348						05/09/1996	05/09/20	05 Com	ımon Stock	3,49	0		3,490	D			
Incentive Stock Option (right to buy)	\$31.5175						05/14/1997	05/14/20	06 Com	nmon Stock	3,17	2		3,172	D			
Incentive Stock Option (right to buy)	\$43.35						05/09/2001	05/09/20	10 Com	nmon Stock	2,30	6		2,306	D			
Incentive Stock Option (right to buy)	\$45.85						05/13/1998	05/13/20	O7 Com	nmon Stock	2,18	0		2,180	D			
Incentive Stock Option (right to buy)	\$46.675						05/12/1999	05/12/20	08 Com	nmon Stock	2,14	2		2,142	D			
Incentive Stock Option (right to buy)	\$47.5						05/11/2000	05/10/20	09 Com	nmon Stock	2,10	4		2,104	D			
Incentive Stock Option (right to buy)	\$58.625						05/08/2002	05/08/20	11 Com	mon Stock	1,70	4		1,704	D			
Non-Qualified Stock Option (right to buy)	\$46.675						05/12/1999	05/12/20	O8 Com	mon Stock	14,36	58		14,368	D			
Non-Qualified Stock Option (right to buy)	\$47.5						05/11/2000	05/10/20	09 Com	mon Stock	7,16	2		7,162	D			
Non-Qualified Stock Option (right to buy)	\$58.625						05/08/2002	05/08/20	11 Com	umon Stock	30,89	96		30,896	D			
Non-Qualified Stock Option (right to buy)	\$59.575						11/07/2001	05/06/20	O5 Com	umon Stock	974			974	D			
Non-Qualified Stock Option (right to buy)	\$59.575						11/07/2001	05/13/20	O7 Com	mon Stock	16,13	34		16,134	D			

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)														
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amo Securities Unde Derivative Secur 3 and 4)	rlying	8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		Transaction(s) (Instr. 4)		
Non-Qualified Stock Option (right to buy)	\$59.575						11/07/2001	05/12/2008	Common Stock	3,968		3,968	D	
Non-Qualified Stock Option (right to buy)	\$61.85						05/14/2004	05/12/2013	Common Stock	28,000		28,000	D	
Non-Qualified Stock Option (right to buy)	\$62.85						10/26/2002	05/12/2006	Common Stock	8,828		8,828	D	
Non-Qualified Stock Option (right to buy)	\$62.85						10/26/2002	05/08/2009	Common Stock	9,962		9,962	D	
Non-Qualified Stock Option (right to buy)	\$62.85						10/26/2002	05/07/2010	Common Stock	15,000		15,000	D	
Non-Qualified Stock Option (right to buy)	\$64.5						05/15/2003	05/14/2012	Common Stock	32,600		32,600	D	
Non-Qualified Stock Option (right to buy)	\$84.4						05/12/2005	05/09/2014	Common Stock	26,030		26,030	D	

Explanation of Responses:

By: George Ann Biros For: Janet L Yeomans

12/31/2004

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

 $Note: File three \ copies \ of \ this \ Form, \ one \ of \ which \ must \ be \ manually \ signed. \ If \ space \ is \ insufficient, \ see \ Instruction \ 6 \ for \ procedure.$

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $^{^{\}star}$ If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).