FORM 5

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL									
OMB Number: 3235-036									
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Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

Form 3 Holdings Reported.

Form 4 Transactions Reported.

ANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person* GRENZ M KAY					2. Issuer Name and Ticker or Trading Symbol 3M CO [MMM]							Relationship of Reporting Person(s) to Issuer (Check all applicable) Director 10% Owner					
(Last) (First) (Middle) 3M CENTER					3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2004							X Officer (give title Other (specify below) Vice President HR					
(Street) ST. PAUL MN 55144-1000					4. If Amendment, Date of Original Filed (Month/Day/Year)							Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person					
(City)	(State)) (Z															
1 7 10 11	<i>"</i>	Ta	able I - Non-De											1.0			
1. Title of Security (Instr. 3)			2. Transaction Date (Month/Day/Year) if any	Execution Date, Tr		(Instr. 3, 4 and 5) Amount		(A) or Disposed Of (A) or Price (D)		r (D)	(D) 5. Amount of Securities Beneficially Ow at end of Issuer Fiscal Year (Ins and 4)		(I) (Instr. 4	ect Indired	ct Indirect Beneficial ect Ownership (Instr.	
Common Stock ⁽²⁾												51,932		D	\top		
Common Stock ⁽¹⁾												3,8	3,849		by 401k	by 401k/PAESOP	
Common Stock	k											46	2	I	by D	aughter	
			Table II - Deri (e.g.	vative Sed								ned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	Dispos	itive	6. Date Exercisable and Expiration Date (Month/Day/Year)				rlying	8. Price of Deriva Securi (Instr.	tive Se ty Be 5) Ov Fo Re	Number of rivative curities eneficially wned ollowing eported ansaction(s)	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)	
					(A)	(D)	Date Exercisable	Expiratio Date	n Title		Amou or Numb of Share	er		istr. 4)			
Incentive Stock Option (right to buy)	\$58.625						05/08/2002	05/08/201	1 Com	nmon Stock	1,70	4		1,704	D		
Non-Qualified Stock Option (right to buy)	\$61.85						05/14/2004	05/12/201	3 Com	nmon Stock	35,80	51		35,861	D		
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/11/200	7 Com	nmon Stock	6,87	6		6,876	D		
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/12/200	08 Com	nmon Stock	8,94	2		8,942	D		
Non-Qualified Stock Option (right to buy)	\$63.225						12/11/2002	05/07/201	0 Com	nmon Stock	7,33	0		7,330	D		
Non-Qualified Stock Option (right to buy)	\$64.5						05/15/2003	05/14/201	2 Com	nmon Stock	44,00	00		44,000	D		
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/06/200	05 Com	nmon Stock	3,31	6		3,316	D		
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/12/200	08 Com	nmon Stock	6,69	0		6,690	D		
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/11/200	9 Com	nmon Stock	15,68	38		15,688	D		
Non-Qualified Stock Option (right to buy)	\$64.875						12/17/2003	05/06/201	1 Com	nmon Stock	6,18	0		6,180	D		
Non-Qualified Stock Option (right to buy)	\$84						11/14/2004	05/06/200	05 Com	nmon Stock	601			601	D		

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)														
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Securities Underlying Derivative Security (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)
					(A)	(D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares		Transaction(s) (Instr. 4)		
Non-Qualified Stock Option (right to buy)	\$84						11/14/2004	05/12/2006	Common Stock	4,288		4,288	D	
Non-Qualified Stock Option (right to buy)	\$84						11/14/2004	05/07/2010	Common Stock	6,367		6,367	D	
Non-Qualified Stock Option (right to buy)	\$84						11/14/2004	05/06/2011	Common Stock	25,259		25,259	D	
Non-Qualified Stock Option (right to buy)	\$84						11/14/2004	05/13/2013	Common Stock	4,638		4,638	D	
Non-Qualified Stock Option (right to buy)	\$84.4						05/12/2005	05/09/2014	Common Stock	40,810		40,810	D	

Explanation of Responses:

- 1. This indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan.
- 2. The directly-held common stock holding reported in Table I includes shares acquired pursuant to 3M's Dividend Reinvestment Program in transactions exempt from Section 16.

By: George Ann Biros For: M Kay 02/03/2005 Grenz

** Signature of Reporting Person

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.