FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPRO	OMB APPROVAL								
OMB Number:	3235-0287								
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Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934

											company Act of									
1. Name and Ad			Name and		ker or Tr	rading S	Symbol		5. Relationship of Reporting Person(s) to Issuer (Check all applicable)											
(Last)	ast) (First) (Middle)						of Earliest		action (Month/[Day/Year)		Director Officer (give below)	le	10% Owner Other (specify below)					
3M CENTER	R												EXEC VP ENTERPRISE SVCS							
(Street) ST. PAUL	MN		55144-100	00	4. 1	If Ame	endment, D	ate o	f Origina	al Filed	(Month/Day/Y	Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person								
(City)	(State	e)	(Zip)																	
			Table I -	Non-De	rivati	ive S	Securitie	es A	cquir	ed, Di	sposed of	, or Be	nefici	ally (Owned					
1. Title of Security (Instr. 3) 2. Tr				Date	2. Transaction Date (Month/Day/Year)		Execution Date,		Transaction Code (Instr.		4. Securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 and 5			5)	5. Amount of				7. Nature of Indirect Beneficial Ownership (Instr. 4)	
									Code	v	Amount	(A) or (D)	Price		(Instr. 3 and 4)					
Common Sto	ck			05/17/	2005				M		2,826	A	\$63	.525	30,554		D			
Common Sto	ck			05/17/	;		F		2,348	D \$76.45		5.45	28,206		D					
Common Sto	ck			05/17/	2005			F		204	D	\$76.45		28,002		D				
Common Sto	ck			05/17/2005					M		2,512	A	\$62.85		30,514		D			
Common Sto	ck			05/17/2005					F		2,065	D	\$76.45		28,449		D			
Common Sto	ck			05/17/	05/17/2005				F		190	D \$76.45		5.45	28,259		D			
Common Stock 0:						\perp			М		29,621	A \$58.625		.625	57,880		D			
Common Stock					05/17/2005				F		22,714	D \$76.4		5.45	35,166		D			
Common Stock 05/17					1005				F		2,949	D	\$76	5.45	32,217		D			
Common Stock															3,217	17 I		by 401k/PAESO Trust		
			Table I								oosed of, c				vned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security 3. Transactic Date (Month/Day/N		3A. Deeme Execution if any (Month/Da	Date, Transac		e (Instr. Securitie Acquired Dispose		tive Ex		6. Date Exercisable Expiration Date (Month/Day/Year)		7. Title and Ame Securities Unde Derivative Secu (Instr. 3 and 4)		erlying		9. Number of derivative Securities Beneficially Owned Following Reported		10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)		11. Nature of Indirect Beneficial Ownership (Instr. 4)
				С	ode	v	(A) (D		Da: Exc	te ercisabl	Expiration e Date	Title		Amoun or Numbe of Shar	r	Tran	nsaction(s) tr. 4)			
Non-Qualified Stock Option (right to buy)	\$58.625	05/17/2005			M		29,6		521 05/08/2002		05/08/2011	Common Stock		29,62	21 \$0		11,366	D		
Non-Qualified Stock Option (right to buy)	\$62.85	05/17/2005			M			2,512)/26/2002	2 05/12/2006	Common Stock		2,51	512 \$0		0		D	
Non-Qualified Stock Option (right to buy)	\$63.525	05/17/2005			M			2,82		//07/2003	01/07/2013	Common Stock		2,82	\$26 \$0		21,176		D	
Non-Qualified Stock Option (right to buy)	\$76.45	05/17/2005			A	2,552		11/17/2005		5 05/12/2006	Common Stock		2,55	552 \$0		2,552		D		
Non-Qualified Stock Option (right to buy)	\$76.45	05/17/2005			A	A 2			11.	/17/2005	5 05/12/2006	Common Stock		2,25	55 \$0		4,807		D .	
Non-Qualified Stock Option (right to buy)	\$76.45	05/17/2005			A		25,663		11.	/17/2005	5 05/06/2011	Comm		25,66	53 \$0		25,663	I I	D	L
Explanation of	Responses:																			

By: George Ann Biros For: Frederick Joseph Palensky

05/17/2005

** Signature of Reporting Person

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.