FORM 3

## **UNITED STATES SECURITIES AND EXCHANGE COMMISSION**

Washington, D.C. 20549

OMB APPROVAL								
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## INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

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Name and Address of Reporting Person*     Shin Hak Cheol		2. Date of Event R Statement (Month/ 06/01/2005		3. Issuer Name and Ticker or Trading Symbol 3M CO [ MMM ]						
(Last)	(First)	(Middle)	- 00/01/2003		Relationship of Reporting Person(s) to Issuer (Check all applicable)			5. If Amendment, Date of Original Filed (Month/Day/Year)		
3M CENTER					Director  Officer (give title below)	10% Owner Other (speci	fy Apr	6. Individual or Joint/Group Filing (Check Applicable Line)		
(Street)			-		EXEC VP INDUS	,			y One Reporting Person	
ST. PAUL	MN	55144-1000			EAEC VI INDUS	Form filed by More than One Reporting Person				
(City)	(State)	(Zip)								
			Table I - No	n-Deriva	tive Securities Beneficially	Owned				
1. Title of Security (Instr. 4)					2. Amount of Securities Beneficially Owned (Instr. 4)	3. Ownership Form: Direct Indirect (I) (In	(D) or 5)	ture of Indirect Beneficial Ownership (Instr		
Common Stock					6,673	D				
Common Stock					660	I	by 40	101k/PAESOP Trust		
(e.g., puts, calls, w  1. Title of Derivative Security (Instr. 4)  2. Date Exercisable Expiration Date (Month/Day/Year)			cisable and	Derivative Security (Instr. 4) Conve		Conversion or Exercise	xercise (D) or	6. Nature of Indirect Beneficial Ownership (Instr. 5)		
		Date Exercisable	Expiration Date	Title	Amount or Number of Shares	Price of Derivative Security	Indirect (I) (Instr. 5)			
Incentive Stock	Option (righ	t to buy)	05/14/1997	05/14/2006	Common Stock	914	31.5175	D		
Incentive Stock	Option (righ	t to buy)	05/09/2001	05/09/2010	Common Stock	2,306	43.35	D		
Incentive Stock	Option (righ	t to buy)	05/13/1998	05/13/2007	Common Stock	1,760	45.85	D		
Incentive Stock	Option (righ	t to buy)	05/12/1999	05/12/2008	Common Stock	1,760	46.675	D		
Incentive Stock	Option (right	t to buy)	05/11/2000	05/11/2009	Common Stock	1,760	47.5	D		
Incentive Stock	Option (righ	t to buy)	05/08/2002	05/08/2011	Common Stock	1,704	58.625	D		
Non-Qualified	Stock Option	(right to buy)	05/09/2001	05/09/2010	Common Stock	8,254	43.35	D		
Non-Qualified	Stock Option	(right to buy)	05/08/2002	05/08/2011	Common Stock	14,096	58.625	D		
Non-Qualified	Stock Option	(right to buy)	05/14/2004	05/12/2013	Common Stock	17,380	61.85	D		
Non-Qualified	Stock Option	(right to buy)	05/15/2003	05/14/2012	Common Stock	15,800	64.5	D		
Non-Qualified	Stock Option	(right to buy)	05/12/2005	05/09/2014	Common Stock	24,353	84.4	D		

Explanation of Responses:

By: George Ann Biros For: HakCheol Shin

06/01/2005

\*\* Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $<sup>^{\</sup>star}$  If the form is filed by more than one reporting person, see Instruction 5 (b)(v).

<sup>\*\*</sup> Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).