FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL										
OMB Number:	3235-0287									
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Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Ad		, ,									Relationship of Reporting Person(s) to Issuer (Check all applicable)										
IHLENFE	LD JAY	<u>V</u>				3M CO [MMM] 3. Date of Earliest Transaction (Month/Day/Year)									Director				10% Owner		
(Last)	(First) ((Middle)				of Earliest /2005		X Officer (gives below)		Other (specify below)		ecify								
3M CENTER												VICE PRESIDENT R&D									
(Street)						4. If Amendment, Date of Original Filed (Month/Day/Year) 6. Individual or Joint/Group Filing (Check Applicable L X Form filed by One Reporting Person													ole Line)		
ST. PAUL MN 55144-1000												Form filed by More than One Reporting Person									
(City) (State) (Zip)																					
		1	able I -	Non-De	erivati	ive	Securitie	es A	cquire	d, D	isposed of,	or Ber	eficia	ally (Owned						
Date					. Transaction ate Month/Day/Year)		2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transaction Code (Instr. 8)		4. Securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 and 5			5)	5. Amount of Securities Beneficially Own Following Repor		6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)		7. Nature of Indirect Beneficial Ownership (Instr. 4)		
									Code	v	Amount	(A) or (D) Price			Transaction(s) (Instr. 3 and 4)						
Common Stoo	ck	10/21	1/2005				M		13,598	A	\$58.	625	39,076		D						
Common Stock 10/21/2											10,602	D	\$75.	185	28,474		D				
Common Stock 10/21/20									F		979	D	\$75.	185	27,495		D				
Common Stock 10/21/20									M		8,136	A	\$61.	.85	35,631		D				
Common Stock 10/21/20							005		F		6,692	D	\$75.185		28,939		D				
Common Stock 10/21/2						005			F		471	D	\$75.185		28,468		D				
Common Stock															2,578	I		by 401k/PAESOP Trust			
			Table I								oosed of, o			y Ov	vned						
1. Title of Derivative Security (Instr. 3)	rivative Conversion Date Execution		Date,	4. Transac Code (In 8)				Expiration (Month/Da or D)			7. Title and Amoun Securities Underly Derivative Security (Instr. 3 and 4)		rlying	8. Price of Derivative Security (Instr. 5)	deriv Secu Bene Own Follo	imber of rative rities ricially ed wing orted	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)		11. Nature of Indirect Beneficial Ownership (Instr. 4)		
					Code	v	(A)	(D)	Date Exe	e rcisabl	Expiration e Date	c		moun r lumbe f Shar	.		saction(s)				
Non-Qualified Stock Option (right to buy)	\$58.625	10/21/2005			M			13,59	08 05/0	08/2002	2 05/08/2011	Common Stock 1		13,59	98 \$0		0				
Non-Qualified Stock Option (right to buy)	\$61.85	10/21/2005			M			8,13	6 05/	14/2004	4 05/12/2013	Commo		8,13	6 \$0	3	31,414	D			
Non-Qualified Stock Option (right to buy)	\$75.2	10/21/2005			A		11,581		04/2	21/2006	05/06/2011	Common Stock 1		11,58	581 \$0		11,581		D		
Non-Qualified Stock Option (right to buy)	ock Option \$75.2 10/21/2005				A		7,163		04/2	21/2000	5 05/13/2013		Common Stock 7,1		53 \$0		7,163				
Evalanation of E																					

Explanation of Responses

By: George Ann Biros For: Jay V

10/24/2005

<u>Ihlenfeld</u>

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $^{^{\}star}$ If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).