FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL										
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STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person * STAKE JAMES B						2. Issuer Name and Ticker or Trading Symbol 3M CO [MMM] 3. Date of Earliest Transaction (Month/Day/Year)									Relationship of Reporting Person(s) to Issuer (Check all applicable) Director					
(Last) 3M CENTER	(First)	(N	/liddle)			05/20							below)	Officer (give title below) EXEC VP DISPLAY & (below)	Other (specify below) GRAPHICS			
(Street) ST. PAUL	MN	- 4. If -	Amen	ate of	Origina	I Filed	(Month/Day/Y	6. li	X Form file	d by (One Report	Filing (Check Applicable Line) Presenting Person Presenting Person								
(City)	(State)		(ip)																	
Table I - Non-D 1. Title of Security (Instr. 3) 2. Trans Date (Month/I					ction	2A. Deemed Execution Date, if any (Month/Day/Year)		e,	3. Transac Code (In 8)	tion	A. Securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 and 5)			5. Amount of Securities Beneficially Own Following Report			6. Owners Form: Dire (D) or India (I) (Instr. 4)	ct Indi	Indirect Beneficia t Ownership (Instr.	
									Code V		Amount	(A) or (D)		(Instr. 3 and						
Common Stock	ζ			05/05/	/2006				S		3,500	D	\$86.	98	23,033	3 D				
Common Stock	C			05/05/	2006				M		3,172	A	\$31.5	175	26,205		D			
Common Stock				05/05/	/2006				F		1,150	D	\$86.	92	25,055		D			
Common Stock				05/05/	/2006				M	Ш	1,366	,366 A \$81.0		05	26,421		D			
Common Stock				05/05/	/2006			_	F		1,273 D \$86		\$86.	92	25,148		D			
Common Stock	ζ			05/05/	/2006				F		30	D	\$86.	92	25,118		D			
Common Stock	ζ														416		I	Stal Tru	ce Family sts	
Common Stock														1,752	1,752		by 401 Tru	k/PAESOP st		
Common Stock															152		I	by	Spouse	
			Table								osed of, o			y Ov	vned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deen Executio if any (Month/D	ned on Date,	4. Transac Code (li 8)	tion	5. Number of Derivative		6. Da Expi (Mon		cisable and	7. Title and Amoun Securities Underly Derivative Security 3 and 4)		ying	8. Price of Derivative Security (Instr. 5)	deri Sec Ben Owr Folk Rep	Number of derivative Securities Beneficially Dwned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)	
					Code	v	(A)	(D)	Date Exer	cisable	Expiration Date	Title	OI N	moun r umbe f Shar	r	Trar (Ins	nsaction(s) tr. 4)			
Incentive Stock Option (right to buy)	\$31.5175	05/05/2006			M			3,172	05/1	4/1997	05/14/2006	Comm		3,17	2 \$0		0	D		
Non-Qualified Stock Option (right to buy)	\$81.05	05/05/2006			М			1,366	06/0	4/2004	05/12/2006	Comm		1,36	6 \$0		0	D		

Explanation of Responses:

Remarks:

The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan. The directly-held common stock holding reported in Table I includes shares acquired during the fiscal year pursuant to 3M's General Employee Stock Purchase Plan.

By: George Ann Biros For: James 05/08/2006 B Stake

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

^{*} If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).