FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL						
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Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

Name and Address of Reporting Person Shin Hak Cheol					2. Issuer Name and Ticker or Trading Symbol 3M CO [MMM]									5. Relationship of Reporting Person(s) to Issuer (Check all applicable) Director 10% Owner					
(Last) 3M CENTER	(First)	rst) (Middle)				3. Date of Earliest Transaction (Month/Day/Year) 05/09/2006								Officer (g below)	ive title Other (s below) EC VP INDUSTRIAL		specify		
(Street) ST. PAUL (City)	MN (State		5144-1000 Zip)	 	4. If Amendment, Date of Original Filed (Month/Day/Year)								6. Indiv	ndividual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person					
		Т	able I - Non	-Deriv	ative S	ecuritie	s Acc	uired, D	ispo	osed of	, or Be	enefic	ially Ow	ned					
1. Title of Security (Instr. 3) 2. Trans Date (Month/					2A. Deemed Execution Date, if any (Month/Day/Year)		3. Transaction Code (Instr. 8) 4. Securities Acquired (A) o Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in the securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 in						Form	lirect (I)	7. Nature of Indirect Beneficial Ownership (Instr. 4)				
								Code	٧	Amount (A) or (D)		Price	(Instr. 3 and 4)				, ,		
Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)																			
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	Code	saction (Instr.	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4 and 5)		6. Date Exercisable and Expiration Date (Month/Day/Year)			7. Title and Amount of Securities Underlying Derivative Security (Instr 3 and 4)			8. Price of Derivative Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported		Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	Beneficial Ownership (Instr. 4)	
				Code	v	(A)	(D)	Date Exercisable		kpiration ate	Title		Amount or Number of Shares		Transaction (Instr. 4)	on(s)			
Non-Qualified Stock Option (right to buy)	\$87.35	05/09/2006		A		60,000		05/09/2007	05	5/09/2016	Comn		60,000	\$0	60,000	0	D		

Explanation of Responses:

By: George Ann Biros For: HakCheol Shin

<u>05/10/2006</u>

** Signature of Reporting Person Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

 $^{^{\}star}$ If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).