FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

OMB APPROVAL							
OMB Number:	3235-0287						
Estimated average burden							
hours per response:	0.5						

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Add	lress of Repo	rting Person *			2. Iss	suer N	lame ar	nd Tick	er or Tra		symbol	7 10-10			elationship of Re		n(s) to Issue	r		
Lalor Ange	<u>la S</u>				<u>3M</u>	CO	[MN	IM]						(Check all applicable) Director 10% Owner						
								Transa	action (N	/lonth/E	Day/Year)			Ι,	Officer (gi	ve title		(specify		
(Last)	(First)	((Middle)		11/2	20/20	06							1	below)		below			
3M CENTER															VI	CE PRESID	ENT HR			
					- 4. If <i>i</i>	Amen	dment, I	Date o	f Origina	l Filed	(Month/Day/Y	'ear)		6. In	dividual or Joint	/Group Filing (Check Appli	cable Line)		
(Street)														2	X Form filed by One Reporting Person					
ST. PAUL	MN		55144-10	00	_	Form filed by More than One Reportin							ng Person							
(City)	(State) ((Zip)																	
		7	Table I -	Non-De	rivativ	e Se	curiti	es A	cquire	ed, Di	sposed of	f, or Ber	neficia	ally O	wned					
1. Title of Security (Instr. 3)				2. Transaction Date (Month/Day/Yea		Execution Date,		3. Transaction Code (Instr. 8)		4. Securities Acquired (A) or Disposed Of (D) (Instr. 3, 4 and 5		5) 3 1 1	5. Amount of Securities Beneficially Owr Following Repor		rect Indi	7. Nature of Indirect Beneficial Ownership (Instr. 4)				
									Code	v	Amount	(A) or (D)	Price		Transaction(s) (Instr. 3 and 4)					
Common Stock	k			11/20	/2006				M		400	A	\$45.	.85	2,334	D				
Common Stock	k			11/20/2006				M		400	A	\$46.	575	2,734	D					
Common Stock			11/20	/2006				F		230	D	\$81.	165	2,504	D					
Common Stock			11/20	/2006				M	Ш	880	A	\$47	.5	3,384	D					
Common Stock			11/20/2006				F	Ш	515	D	\$81.	165	2,869	D						
Common Stock			11/20	11/20/2006				M	Ш	880	A	\$43.	-	3,749	D					
Common Stock	k			11/20	/2006				F	Ш	470	D	\$81.	165	3,279	D				
Common Stock	k														1,334	I	by 40 Tru	lk/PAESOF		
			Table								oosed of, o			y Ow	ned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security 3. Transaction Date (Month/Day/Y		3A. Deen Executio if any (Month/D	ned n Date,	4. Transaction Code (Instr. B)				f 6. Date Exer Expiration D (Month/Day/		ercisable and Date 7. Title and Amour Securities Underly		ying	Derivative	9. Number of derivative Securities Beneficially Owned Following Reported	10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)			
					Code	v	Date Expiration Date Ti		Title	o N	mount r umber f Share		Transaction(s) (Instr. 4)							
Incentive Stock Option (right to buy)	\$43.35	11/20/2006			М			880	05/0	9/2001	05/09/2010	Commo		880	\$0	0	D			
Incentive Stock Option (right to buy)	\$45.85	11/20/2006			M			400	05/1	3/1998	05/13/2007	Commo Stock		400	\$0	0	D			
Incentive Stock Option (right to buy)	\$46.675	11/20/2006			M			400	05/1:	2/1999	05/12/2008	Commo Stock		400	\$0	0	D			
Incentive Stock Option (right to buy)	\$47.5	11/20/2006			М			880	05/1	1/2000	05/10/2009	Commo		880	\$0	0	D			

Explanation of Responses:

Remarks:

The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan. The directly-held common stock holding reported in Table I includes shares acquired pursuant to 3M's Dividend Reinvestment Program in transactions exempt from Section 16; this total also includes shares acquired during the fiscal year pursuant to 3M's General Employee Stock Purchase Plan.

By: GeorgeAnn Biros For: Angela <u>11/21/2006</u> S Lalor

** Signature of Reporting Person

Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.

^{*} If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).