UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, D.C. 20549

FORM 8-K

CURRENT REPORT

PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of report (Date of earliest event reported): January 23, 2024

3M COMPANY

(Exact Name of Registrant as Specified in Its Charter)

Delaware

(State or other jurisdiction of incorporation)

File No. 1-3285 (Commission File Number) 41-0417775 (IRS Employer Identification No.)

55144-1000

(Zip Code)

3M Center, St. Paul, Minnesota

(Address of Principal Executive Offices)

(Registrant's Telephone Number, Including Area Code) (651) 733-1110

Not Applicable

(Former Name or Former Address, if Changed Since Last Report)

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions (*see* General Instruction A.2. below):

□ Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)

□ Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)

D Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))

□ Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

Securities registered pursuant to Section 12(b) of the Act:

Title of each class	Trading Symbol(s)	Name of each exchange on which registered
Common Stock, Par Value \$.01 Per Share	MMM	New York Stock Exchange
	MMM	Chicago Stock Exchange, Inc.
1.500% Notes due 2026	MMM26	New York Stock Exchange
1.750% Notes due 2030	MMM30	New York Stock Exchange
1.500% Notes due 2031	MMM31	New York Stock Exchange

Note: The common stock of the Registrant is also traded on the SWX Swiss Exchange.

Securities registered pursuant to section 12(g) of the Act: None

Indicate by check mark whether the registrant is an emerging growth company as defined in Rule 405 of the Securities Act of 1933 (17 CFR §230.405) or Rule 12b-2 of the Securities Exchange Act of 1934 (17 CFR §240.12b-2).

Emerging growth company

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the exchange Act.

Item 2.02. Results of Operations and Financial Condition

On January 23, 2024, 3M Company issued a press release reporting fourth-quarter and full-year 2023 financial results and provided its 2024 financial outlook (attached hereunder as Exhibit 99.1 and incorporated herein by reference).

Item 9.01. Financial Statements and Exhibits

(d) Exhibits

Exhibit Number	Description
<u>99.1</u>	Press Release, dated as of January 23, 2024, of 3M Company (furnished pursuant to Item 2.02 hereof)
104	Cover Page Interactive Data File (the cover page XBRL tags are embedded in the Inline XBRL document).

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

3M COMPANY

By: /s/ Michael M. Dai

Michael M. Dai, Vice President, Associate General Counsel & Secretary

Dated: January 23, 2024

Exhibit 99.1

3M Delivers Strong Fourth-Quarter Results; Improves Operational Performance and Exceeds Earnings and Cash Flow Expectations

- Results reflect strong operational execution, progress on restructuring, and spending discipline
- Well-positioned to continue improving performance, including continued expansion of adjusted operating margins³ in 2024
- Health Care spin remains on track for first half of 2024

ST. PAUL, Minn. - Jan. 23, 2024 - 3M (NYSE: MMM) today reported fourth-quarter and full-year 2023 results and provided its 2024 financial outlook.

"The fourth quarter capped a strong year for 3M," said 3M chairman and CEO Mike Roman. "Throughout 2023, we executed our priorities and delivered on our commitments – including expanding underlying operating margins and cash flow. We initiated actions to restructure our organization and simplify our supply chain, while progressing our Health Care spin and addressing legal matters."

"Our team remains focused on further improving our operational performance, optimizing our portfolio, and reducing risk," Roman continued. "We will continue to invest in high-growth markets where 3M's unique capabilities can make a difference, including automotive electrification, climate technology, and industrial automation. I am confident we will deliver a successful 2024."

Fourth-Quarter Highlights:

	Q	4 2023	Q4 2022
GAAP earnings per share	\$	1.70 \$	0.98
Special items:			
Net costs for significant litigation		0.36	0.07
Other special items, net		0.36	1.13
Adjusted earnings per share (EPS)	\$	2.42 \$	2.18
Memo:			
GAAP operating income margin		15.5 %	7.8 %
Adjusted operating income margin ¹		20.9 %	19.1 %
¹ Above adjusted operating income margin for Q4 2023 includes a	1.4 percentage point headwind from	n restructuring relat	ed net charges.

- GAAP earnings per share of \$1.70 and operating margin of 15.5%.
- Adjusted EPS of \$2.42 includes pre-tax restructuring related net charges of \$109 million, or negative \$0.17 per share.
 - Adjusted EPS up 11 percent year-on-year.
- Adjusted operating income margin of 20.9% includes a 1.4 percentage point headwind from restructuring related net charges.
 - Adjusted operating income margin expanded 1.8 percentage points year-on-year.

	GAAP	Adjusted (Non-GAAP)				
Net sales (Millions)	\$8,013	\$7,693				
Sales change						
Total sales	(0.8)%	(0.3)%				
Components of sales change:						
Organic sales ²	(1.9)%	(1.4)%				
Acquisitions/divestitures	0.2%	0.2%				
Translation	0.9%	0.9%				
Adjusted sales excludes manufactured PFAS products.						
Above adjusted organic sales decline includes a 60 basis point headwind from the decline in disposable respirator demand.						

• Sales of \$8.0 billion, down 0.8 percent year-on-year, with organic sales decline of 1.9 percent year-on-year.

• Adjusted sales of \$7.7 billion, down 0.3 percent year-on-year with adjusted organic sales decline of 1.4 percent year-on-year.



- Operating cash flow of \$2.0 billion, up 3 percent year-on-year; adjusted free cash flow of \$2.0 billion, up 18 percent year-on-year.
- 3M returned \$828 million to shareholders via dividends.

The above includes reference to certain non-GAAP measures. See the "Supplemental Financial Information Non-GAAP Measures" section for applicable information.

Full-Year Highlights:

	Ful	l Year 2023	Ful	ll Year 2022
GAAP earnings (loss) per share	\$	(12.63)	\$	10.18
Special items:				
Impact of Combat Arms Earplug (CAE) settlement		5.94		
Impact of public water systems (PWS) settlement		14.45		_
Other net costs for significant litigation		0.61		3.20
Other special items, net		0.87		(3.50)
Adjusted earnings per share (EPS)	\$	9.24	\$	9.88
Memo:				
GAAP operating income (loss) margin		(27.9)%		19.1 %
Adjusted operating income margin ¹		20.3 %		21.1 %
¹ Above adjusted operating income margin for full year 2023 includes a 1 charges.	.4 percentage point headwir	d from restruct	uring rela	ited net

- GAAP loss per share of \$12.63 and operating margin of minus 27.9% includes the previously announced settlements for CAE and PWS in the United States regarding PFAS, resulting in a pre-tax charges of \$4.3 billion and \$10.5 billion, respectively, negatively impacting EPS by a total of \$20.39.
- Adjusted EPS of \$9.24 includes pre-tax restructuring related net charges of \$441 million, or negative \$0.65 per share.
- Adjusted operating income margin of 20.3% includes a 1.4 percentage point headwind from restructuring related net charges.

	GAAP	Adjusted (Non-GAAP)
Net sales (Millions)	\$32,681	\$31,392
Sales change		
Total sales	(4.5)%	(4.5)%
Components of sales change:		
Organic sales ²	(3.2)%	(3.2)%
Acquisitions/divestitures	(0.7)%	(0.8)%
Translation	(0.6)%	(0.5)%
Adjusted sales excludes manufactured PFAS products.		
² Above adjusted organic sales decline includes a 1.9 percentage poi with the 2022 exit of Russia.	int headwind from the decline in	disposable respirator demand, along

- Sales of \$32.7 billion, down 4.5 percent year-on-year, with organic sales decline of 3.2 percent year-on-year.
- Adjusted sales of \$31.4 billion, down 4.5 percent year-on-year with adjusted organic sales decline of 3.2 percent year-on-year.
- Operating cash flow of \$6.7 billion, up 19 percent year-on-year; adjusted free cash flow of \$6.3 billion, up 30 percent year-on-year. Year-on-year improvement driven by ongoing focus on working capital management, especially inventory.
- 3M returned \$3.3 billion to shareholders via dividends.

The above includes reference to certain non-GAAP measures. See the "Supplemental Financial Information Non-GAAP Measures" section for applicable information.



Full-Year 2024 Outlook

3M provided the following full-year 2024 expectations. This 2024 outlook continues to reflect the Health Care business as part of the company for the full year, but does not reflect the potential impact of funding amounts due under the PWS and CAE legal settlements absent receipt of cash payments in the Health Care business spin.

- Adjusted total sales growth³ in the range of 0.25 to 2.25 percent, reflecting adjusted organic sales³ growth of flat to up 2 percent.
- Adjusted EPS³ in the range of \$9.35 to \$9.75.
- Adjusted operating cash flow³ of \$6.5 to \$7.1 billion, contributing to 95 to 105 percent adjusted free cash flow conversion³

The above does not reflect, for reasons described at ³, the potential impact of funding amounts under the PWS and CAE settlements absent cash received in the Health Care spin. However, for illustrative purposes only, adjusted EPS³ could be impacted up to an estimated (\$0.20) from complete debt financing of these settlements based on current market and company expectations.

³As further discussed at ⁷ within the "Supplemental Financial Information Non-GAAP Measures" section, 3M cannot, without unreasonable effort, forecast certain items required to develop meaningful comparable GAAP financial measures and, therefore, does not provide them on a forward-looking basis reflecting these items.

Conference Call

3M will conduct an investor teleconference at 9 a.m. EST (8 a.m. CST) today. Investors can access this conference via the following:

- Live webcast at https://investors.3M.com
- Live telephone:
- Call 800-762-2596 within the U.S. or +1 212-231-2916 outside the U.S. Please join the call at least 10 minutes before the start time.
- Webcast replay at https://investors.3m.com/financials/quarterly-earnings
- Telephone replay: Call 800-633-8284 within the U.S. or +1 402-977-9140 outside the U.S. (for both U.S. and outside the U.S., the access code is 22028938). The telephone replay will be available until 11:30 a.m. EST (10:30 a.m. CST) on January 30, 2024.



Forward-Looking Statements

This news release contains forward-looking information about 3M's financial results and estimates and business prospects that involve substantial risks and uncertainties. You can identify these statements by the use of words such as "plan," "expect," "aim," "believe," "project," "target," "fanticipate," "intend," "estimate," "will," "should," "could," "would," "forecast" and other words and terms of similar meaning in connection with any discussion of future operating or financial performance or business plans or prospects. Among the factors that could cause actual results to differ materially are the following: (1) worldwide economic, political, regulatory, international trade, geopolitical, capital markets and other external conditions and other factors beyond the Company's control, including inflation, recession, military conflicts, natural and other disasters or climate change affecting the operations of the Company or its customers and suppliers; (2) foreign currency exchange rates and fluctuations in those rates; (3) risks related to certain fluorochemicals, including liabilities related to claims, lawsuits, and government regulatory proceedings concerning various PFAS-related products and chemistries, as well as risks related to the Company's plans to exit PFAS manufacturing and discontinue use of PFAS across its product portfolio; (4) risks related to the proposed class-action settlement ("PWS Settlement") to resolve claims by public water systems in the United States regarding PFAS, including whether court approval of the PWS Settlement will be obtained, whether the number of plaintiffs that opt out of the PWS Settlement will exceed current expectations or will exceed the level that would permit 3M to terminate the PWS Settlement (and whether 3M will elect to terminate the PWS Settlement if this occurs), whether the PWS Settlement is appealed, the timing and amount of payments made under the PWS Settlement, and the impact of the PWS Settlement on other PFAS-related matters; (5) legal proceedings, including significant developments that could occur in the legal and regulatory proceedings described in the Company's Annual Report on Form 10-K for the year ended Dec. 31, 2022 and any subsequent quarterly reports on Form 10-Q (the "Reports"); (6) competitive conditions and customer preferences; (7) the timing and market acceptance of new product and service offerings; (8) the availability and cost of purchased components, compounds, raw materials and energy due to shortages, increased demand and wages, supply chain interruptions, or natural or other disasters; (9) unanticipated problems or delays with the phased implementation of a global enterprise resource planning (ERP) system, or security breaches and other disruptions to the Company's information technology infrastructure; (10) the impact of acquisitions, strategic alliances, divestitures, and other strategic events resulting from portfolio management actions and other evolving business strategies; (11) operational execution, including the extent to which the Company can realize the benefits of planned productivity improvements, as well as the impact of organizational restructuring activities; (12) financial market risks that may affect the Company's funding obligations under defined benefit pension and postretirement plans; (13) the Company's credit ratings and its cost of capital; (14) tax-related external conditions, including changes in tax rates, laws or regulations; (15) matters relating to the proposed spin-off of the Company's Health Care business, including whether the transaction will be completed, or if completed, will be on the expected terms; the risk that the expected benefits will not be realized; the risk that the costs or dis-synergies will exceed the anticipated amounts; the ability to satisfy the various closing conditions; potential business disruption; the diversion of management time; the impact of the transaction (or its pendency) on the Company's ability to retain talent; potential impacts on the Company's relationships with its customers, suppliers, employees, regulators and other counterparties; the ability to realize the desired tax treatment (including whether an Internal Revenue Service private letter ruling will be sought or obtained); the risk that any consents or approvals required will not be obtained; risks associated with financings that may be undertaken and indebtedness that may be incurred in connection with the transaction; and (16) matters relating to Combat Arms Earplugs ("CAE"), including those relating to, the August 2023 settlement that is intended to resolve, to the fullest extent possible, all litigation and alleged claims involving the CAE sold or manufactured by the Company's subsidiary Aearo Technologies and certain of its affiliates ("Aearo Entities") and/or 3M ("CAE Settlement"), including, but not limited to, whether the anticipated participation by plaintiffs in the CAE Settlement will be achieved, whether the number of plaintiffs that participate in the CAE Settlement will meet current expectations or will fall below the level that would permit 3M to terminate the CAE Settlement (and whether 3M will elect to terminate the CAE Settlement if this occurs), whether there will be a significant number of future claims by plaintiffs that decline to participate in the CAE Settlement, whether the CAE Settlement is appealed or challenged, matters related to the potential issuance of the equity securities that are contemplated to be part of the CAE Settlement, the filing of additional, or the outcome of any other pending or future, litigation relating to the products that are the subject of the CAE Settlement, or changes in related laws or regulations. Changes in such assumptions or factors could produce significantly different results. A further description of these factors is located in the Reports under "Cautionary Note Concerning Factors That May Affect Future Results" and "Risk Factors" in Part I, Items 1 and 1A (Annual Report) and in Part I, Item 2 and Part II, Item 1A (Quarterly Reports). The Company assumes no obligation to update any forward-looking statements discussed herein as a result of new information or future events or developments.

3M Company and Subsidiaries CONSOLIDATED STATEMENT OF INCOME (LOSS) (Millions, except per-share amounts) (Unaudited)

	Three months ended December 31,			Year ended December 31,			
	 2023		2022		2023		2022
Net sales	\$ 8,013	\$	8,079	\$	32,681	\$	34,229
Operating expenses							
Cost of sales	4,678		4,585		18,477		19,232
Selling, general and administrative expenses	1,625		2,146		21,526		9,049
Research, development and related expenses	467		445		1,842		1,862
(Gain) loss on business divestitures	—		—		(36)		(2,724)
Goodwill impairment expense	 _		271				271
Total operating expenses	 6,770		7,447		41,809		27,690
Operating income (loss)	1,243		632		(9,128)		6,539
Other expense (income), net	243		35		560		147
Income (loss) before income taxes	 1,000		597		(9,688)		6,392
Provision (benefit) for income taxes	64		62		(2,691)		612
Income (loss) of consolidated group	 936		535		(6,997)		5,780
Income (loss) from unconsolidated subsidiaries, net of taxes	11		8		18		11
Net income (loss) including noncontrolling interest	 947		543		(6,979)		5,791
Less: Net income (loss) attributable to noncontrolling interest	2		2		16		14
Net income (loss) attributable to 3M	\$ 945	\$	541	\$	(6,995)	\$	5,777
Weighted average 3M common shares outstanding – basic	554.7		551.9		553.9		566.0
Earnings (loss) per share attributable to 3M common shareholders — basic	\$	\$	0.98	\$	(12.63)	\$	10.21
Weighted average 3M common shares outstanding – diluted	555.4		552.9		553.9		567.6
Earnings (loss) per share attributable to 3M common shareholders — diluted	\$ 1.70	\$	0.98	\$	(12.63)	\$	10.18

3M Company and Subsidiaries CONDENSED CONSOLIDATED BALANCE SHEET (Dollars in millions) (Unaudited)

	December 31, 2023		December 31, 2022		
ASSETS					
Current assets					
Cash and cash equivalents	\$	5,933 \$	3,655		
Marketable securities – current		53	238		
Accounts receivable – net		4,750	4,532		
Inventories		4,822	5,372		
Prepaids		485	435		
Other current assets		336	456		
Total current assets		16,379	14,688		
Property, plant and equipment - net		9,159	9,178		
Operating lease right of use assets		759	829		
Goodwill and intangible assets - net		17,153	17,489		
Other assets		7,130	4,271		
Total assets	\$	50,580 \$	46,455		
LIABILITIES AND EQUITY					
Current liabilities					
Short-term borrowings and current portion of long-term debt	\$	2,947 \$	1,938		
Accounts payable		3,245	3,183		
Accrued payroll		904	692		
Accrued income taxes		365	259		
Operating lease liabilities – current		225	261		
Other current liabilities		7,611	3,190		
Total current liabilities		15,297	9,523		
Long-term debt		13,088	14,001		
Other liabilities		17,327	8,161		
Total liabilities		45,712	31,685		
Total equity		4,868	14,770		
Shares outstanding					
December 31, 2023: 552,581,136					
December 31, 2022: 549,245,105					
Total liabilities and equity	\$	50,580 \$	46,455		

3M Company and Subsidiaries CONDENSED CONSOLIDATED STATEMENT OF CASH FLOWS (Dollars in millions) (Unaudited)

		2023		2022
NET CASH PROVIDED BY (USED IN) OPERATING ACTIVITIES	\$	6,680	\$	5,591
Cash flows from investing activities:				
Purchases of property, plant and equipment		(1,615)		(1,749)
Purchases and proceeds from sale or maturities of marketable securities and investments - net		194		11
Proceeds from sale of businesses, net of cash sold		60		13
Cash payment from Food Safety business split-off, net of divested cash		—		478
Other investing activities		154		201
NET CASH PROVIDED BY (USED IN) INVESTING ACTIVITIES		(1,207)		(1,046)
Cash flows from financing activities:				
Change in debt		(46)		(838)
Purchases of treasury stock		(33)		(1,464)
Proceeds from issuances of treasury stock pursuant to stock option and benefit plans		264		381
Dividends paid to shareholders		(3,311)		(3,369)
Other financing activities		(21)		(60)
NET CASH PROVIDED BY (USED IN) FINANCING ACTIVITIES		(3,147)		(5,350)
Effect of exchange rate changes on cash and cash equivalents		(48)		(104)
Net increase (decrease) in cash and cash equivalents		2,278		(909)
Cash and cash equivalents at beginning of year		3,655		4,564
Cash and cash equivalents at end of period	\$	5,933	\$	3,655

3M Company and Subsidiaries SALES CHANGE ANALYSIS⁴ (Unaudited)

	Three months ended December 31, 2023					
Sales Change Analysis By Geographic Area	Americas	Asia Pacific	Europe, Middle East and Africa	Worldwide		
Organic sales	0.2 %	(5.5)%	(2.9)%	(1.9)%		
Acquisitions	0.4	0.1	0.1	0.3		
Divestitures	0.3	(0.4)	(0.7)	(0.1)		
Translation	0.4	(0.9)	5.0	0.9		
Total sales change	1.3 %	(6.7)%	1.5 %	(0.8)%		

		Year ended December 31, 2023						
Sales Change Analysis By Geographic Area	Americas	Asia Pacific	Europe, Middle East and Africa	Worldwide				
Organic sales	0.4 %	(10.5)%	(2.2)%	(3.2)%				
Acquisitions	0.3	0.1	—	0.2				
Divestitures	(0.9)	(0.9)	(0.9)	(0.9)				
Translation	0.1	(3.2)	1.7	(0.6)				
Total sales change	(0.1)%	(14.5)%	(1.4)%	(4.5)%				

	Three months ended December 31, 2023						
Worldwide Sales Change By Business Segment	Organic sales	Acquisitions	Divestitures	Translation	Total sales change		
Safety and Industrial	(3.9)%	— %	%	1.2 %	(2.7)%		
Transportation and Electronics	—	1.1	—	0.5	1.6		
Health Care	(1.0)	_	(0.4)	1.1	(0.3)		
Consumer	(2.2)	—	—	0.6	(1.6)		
Total Company	(1.9)	0.3	(0.1)	0.9	(0.8)		

	Year ended December 31, 2023											
Worldwide Sales Change By Business Segment	Organic sales	Acquisitions	Divestitures	Translation	Total sales change							
Safety and Industrial	(5.1)%	- %	%	(0.5)%	(5.6)%							
Transportation and Electronics	(3.5)	0.7	(0.7)	(1.0)	(4.5)							
Health Care	0.7	_	(3.1)	(0.4)	(2.8)							
Consumer	(4.7)	—	(0.1)	(0.2)	(5.0)							
Total Company	(3.2)	0.2	(0.9)	(0.6)	(4.5)							

⁴Total sales change is calculated based on reported sales results. The components of sales change include organic local-currency sales, acquisitions, divestitures, and translation. Organic local-currency sales include both organic volume impacts (which excludes acquisition and divestiture impacts) and selling price changes. Acquisition and divestiture impacts are measured separately for the first 12 months post-transaction.

3M Company and Subsidiaries BUSINESS SEGMENTS (Unaudited)

3M discloses business segment operating income (loss) as its measure of segment profit/loss, reconciled to both total 3M operating income (loss) and income (loss) before taxes. Business segment operating income (loss) excludes certain expenses and income that are not allocated to business segments (as described below in "Corporate and Unallocated").

Effective in the first quarter of 2023, the measure of segment operating performance and segment composition used by 3M's chief operating decision maker (CODM) changed and, as a result, 3M's disclosed measure of segment profit/loss (business segment operating income (loss)) was updated. The change to business segment operating income (loss) aligns with the update to how the CODM assesses performance and allocates resources for the Company's business segments. The changes included the items described below. The financial information presented herein reflects the impact of these business segment reporting changes for all periods presented.

Reflecting gains/losses from sale of property, plant and equipment (PPE) and other assets within Corporate and Unallocated Change

3M updated its business segment operating performance measure to reflect all gains/losses from sales of PPE and other assets within Corporate and Unallocated. Previously, certain of these gains/losses were included in 3M's business segments' operating performance.

Movement of certain businesses between segments

The businesses associated with two groups of products (each with approximately \$25 million in annual sales) were realigned with one moving from the Consumer business segment to the Health Care business segment and the other moving from the Health Care business segment.

Also effective in the first quarter of 2023, the Consumer business segment re-aligned from four divisions to the following three divisions: Home, Health and Auto Care; Construction and Home Improvement Markets; and Stationery and Office.

BUSINESS SEGMENT INFORMATION NET SALES							r ended mber 31,		
(Millions)		2023		2022		2023	2022		
Safety and Industrial	\$	2,661	\$	2,735	\$	10,956	\$	11,604	
Transportation and Electronics		2,089		2,055		8,501		8,902	
Health Care		2,037		2,044		8,195		8,427	
Consumer		1,226		1,244		5,026		5,292	
Corporate and Unallocated		_		1		3		4	
Total Company	\$	8,013	\$	8,079	\$	32,681	\$	34,229	

3M Company and Subsidiaries BUSINESS SEGMENTS - (CONTINUED) (Unaudited)

BUSINESS SEGMENT INFORMATION OPERATING INCOME (LOSS)		Three mo Decen			Year ended December 31,				
(Millions)	2023 2022					2023	2022		
Safety and Industrial	\$	523	\$	563	\$	2,324	\$	1,135	
Transportation and Electronics		219		(441)		1,312		973	
Health Care		372		412		1,603		1,799	
Consumer		221		212		904		978	
Total business segment operating income (loss)		1,335		746		6,143		4,885	
Corporate and Unallocated									
Corporate special items:									
Net costs for significant litigation		(76)		(65)		(14,785)		(877)	
Divestiture costs		(137)		(54)		(496)		(60)	
Gain on business divestitures		_		_		36		2,724	
Divestiture-related restructuring actions		—		—		—		(41)	
Russia exit (charges) benefits		_		_		18		(109)	
Total corporate special items		(213)		(119)		(15,227)		1,637	
Other corporate (expense) income - net		121		5		(44)		17	
Total Corporate and Unallocated		(92)		(114)		(15,271)		1,654	
Total Company operating income (loss)		1,243		632		(9,128)		6,539	
Other expense/(income), net		243		35		560		147	
Income (loss) before income taxes	\$	1,000	\$	597	\$	(9,688)	\$	6,392	

Corporate and Unallocated

Corporate and Unallocated operating income (loss) includes "corporate special items" and "other corporate expense-net". Corporate special items include net costs for significant litigation impacting operating income (loss) associated with PFAS-related other environmental and Combat Arms Earplugs matters. In addition, during the voluntary chapter 11 bankruptcy period (which began in July 2022 and ended in June 2023) costs associated with the Aearo portion of respirator mask/asbestos matters were also included in corporate special items. Prior to the bankruptcy, costs associated with Combat Arms Earplugs matters were not included in the Corporate net costs for significant litigation special item, instead being reflected in the Safety and Industrial business segment. Corporate special items also include divestiture costs, gain/loss on business divestitures, divestiture-related restructuring costs, and Russia exit costs/benefits. Divestiture costs include costs related to separating and divesting substantially an entire business segment of 3M following public announcement of its intended divestiture. Other corporate expense-net includes items also of PPE and other assets, and other net costs that 3M may choose not to allocate directly to its business. Corporate expense-net also includes costs and income during the term of transition supply, manufacturing, and service arrangements with divested businesses. Items classified as revenue from this activity are included in Corporate and Unallocated net sales. Because Corporate and Unallocated includes a variety of miscellaneous items, it is subject to fluctuation on a quarterly and annual basis.

In addition to reporting financial results in accordance with U.S. GAAP, 3M also provides certain non-GAAP measures. These measures are not in accordance with, nor are they a substitute for GAAP measures, and may not be comparable to similarly titled measures used by other companies.

Certain measures adjust for the impacts of special items. Special items for the periods presented include the items described in the section entitled "Description of special items". Because 3M provides certain information with respect to business segments, it is noteworthy that special items impacting operating income (loss) are reflected in Corporate and Unallocated, except as described with respect to net costs for significant litigation and manufactured PFAS products items in the "Description of special items" section. The reconciliations below, therefore, also include impacted segments as applicable.

In 2023, 3M changed certain of its non-GAAP measures by adjusting for the results of manufactured PFAS products in arriving at results, adjusted for special items. In the fourth quarter of 2022, 3M recorded a charge for PFAS manufacturing exit costs and included it as an adjustment in arriving at results, adjusted for special items. The 2023 non-GAAP measure change involved expanding the extent of adjustment to include the sales and estimates of income (including exit costs) and associated activity regarding manufactured PFAS products that 3M plans to exit by the end of 2025. This change also impacts other non-GAAP measures such as adjusted free cash flow, adjusted free cash flow conversion and adjusted EBITDA to similarly include relevant special item adjustments for manufactured PFAS products. The information herein reflects the impacts of these changes for all periods presented.

This document contains measures for which 3M provides the reported GAAP measure and a non-GAAP measure adjusted for special items. The document also contains additional measures which are not defined under U.S. GAAP. These measures and reasons 3M believes they are useful to investors (and, as applicable, used by 3M) include:

GAAP amounts for which a measure adjusted for special items is also provided:	Reasons 3M believes the measure is useful
Net sales (and sales change)	
• Operating income (loss), segment operating income (loss) and operating income (loss) margin	
Income (loss) before taxes	Considered, in addition to segment operating performance, in evaluating and managing operations; useful in understanding underlying business performance, provides additional
Provision for income taxes and effective tax rate	transparency to special items
Net income (loss)	
Earnings (loss) per share	
Additional non-GAAP measures:	- Used as indicators of strength and shility to concrete each and as indicator of scritch deployments
 Adjusted net cash provided by (used in) operating activities; adjusted purchases of property, plant and equipment (also referred to as adjusted capital expenditures); adjusted free cash flow and adjusted free cash flow conversion 	Used as indicators of strength and ability to generate cash and as indicator of capital deployment; meaningful as measures of performance
 Adjusted EBITDA and adjusted EBITDA margin 	Considered in evaluating and managing operations; meaningful in analyses of ongoing underlying operating trends
Net debt	Meaningful as indicator of liquidity and measure of capital structure strategy

The following provides additional information and applicable GAAP amounts reconciled to non-GAAP measures.

The term "N/M" used herein references "not meaningful" for certain percent changes.

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Certain amounts adjusted for special items (non-GAAP measures):

		Three months ended December 31, 2022											
(Dollars in millions, except per share amounts)	N	et sales		ing income (loss)	Operating income (loss) margin	Income (los before taxe		Provision (benefit) for income taxes	Effective tax rate	Net incor (loss) attributabl 3M		Earnings per diluted	l share
Safety and Industrial													
GAAP amounts			\$	563	20.6 %								
Adjustments for special items:													
Net costs for significant litigation				(7)									
Total special items				(7)									
Adjusted amounts (non-GAAP measures)5			\$	556	20.4 %								
Transportation and Electronics													
GAAP amounts	\$	2,055	\$	(441)	(21.4)%								
Adjustments for special items:													
Manufactured PFAS products		(363)		732									
Total special items		(363)		732									
Adjusted amounts (non-GAAP measures)5	\$	1,692	\$	291	17.1 %								
Total Company													
GAAP amounts	\$	8,079	\$	632	7.8 %	\$ 59	97	\$ 62	10.5 %	\$	541	\$	0.98
Adjustments for special items:													
Net costs for significant litigation		_		58		:	58	20			38		0.07
Manufactured PFAS products		(363)		732		7.	32	147		4	585		1.05
Divestiture costs		—		54		:	54	11			43		0.08
Total special items		(363)		844		84	44	178		(566		1.20
Adjusted amounts (non-GAAP measures)5	\$	7,716	\$	1,476	19.1 %	\$ 1,44	41	\$ 240	16.6 %	\$ 1,2	207	\$	2.18

		Three months ended December 31, 2023												
(Dollars in millions, except per share amounts)	N	vet sales	Sales change		Operating come (loss)	Operating income (loss) margin		ncome (loss) before taxes	Provision (benefit) for income taxes	Effective tax rate	Net income (loss) attributable to 3M	pe	nings (loss) r diluted share	Earnings (loss) per diluted share percent change
Safety and Industrial														
GAAP amounts				\$	523	19.6 %								
Adjustments for special items:														
Net costs for significant litigation					1									
Total special items					1									
Adjusted amounts (non-GAAP measures)5				\$	524	19.7 %								
Transportation and Electronics														
GAAP amounts	\$	2,089	1.6 %	\$	219	10.5 %								
Adjustments for special items:														
Manufactured PFAS products		(320)			151									
Total special items		(320)			151									
Adjusted amounts (non-GAAP measures)5	\$	1,769	4.5 %	\$	370	20.9 %								
Total Company														
GAAP amounts	\$	8,013	(0.8)%	\$	1,243	15.5 %	\$	1,000	\$ 64	6.4 %	\$ 945	\$	1.70	74%
Adjustments for special items:														
Net costs for significant litigation ⁶		_			77			284	83		201		0.36	
Manufactured PFAS products		(320)			151			151	38		113		0.20	
Gain on business divestitures		—			—			—	_		-		—	
Divestiture costs		—			137			137	52		85		0.16	
Total special items		(320)			365			572	173		399		0.72	
Adjusted amounts (non-GAAP measures) ⁵	\$	7,693	(0.3)%	\$	1,608	20.9 %	\$	1,572	\$ 237	14.9 %	\$ 1,344	\$	2.42	11 %

	Year ended December 31, 2022												
(Dollars in millions, except per share amounts)	Net sales		Oper	ating income (loss)	Operating income (loss) margin		come (loss) fore taxes	(be	rovision enefit) for ome taxes	Effective tax rate	t income (loss) butable to 3M	Earnings per	diluted share
Safety and Industrial													
GAAP amounts			\$	1,135	9.8 %								
Adjustments for special items:													
Net costs for significant litigation				1,414									
Total special items				1,414									
Adjusted amounts (non-GAAP measures)5			\$	2,549	22.0 %								
Transportation and Electronics													
GAAP amounts	\$	8,902	\$	973	10.9 %								
Adjustments for special items:													
Manufactured PFAS products		(1,351)		631									
Total special items		(1,351)		631									
Adjusted amounts (non-GAAP measures)5	\$	7,551	\$	1,604	21.2 %								
Total Company													
GAAP amounts	\$	34,229	\$	6,539	19.1 %	\$	6,392	\$	612	9.6 %	\$ 5,777	\$	10.18
Adjustments for special items:													
Net costs for significant litigation		_		2,291			2,291		476		1,815		3.20
Manufactured PFAS products		(1,351)		631			631		121		510		0.90
Gain on business divestitures		_		(2,724)			(2,724)		(39)		(2,685)		(4.73)
Russia exit charges (benefits)		_		109			109		(2)		111		0.20
Divestiture-related restructuring actions		_		41			41		9		32		0.05
Divestiture costs		—		60			60		13		 47		0.08
Total special items		(1,351)		408			408		578		(170)		(0.30)
Adjusted amounts (non-GAAP measures)5	\$	32,878	\$	6,947	21.1 %	\$	6,800	\$	1,190	17.5 %	\$ 5,607	\$	9.88

	Year ended December 31, 2023													
(Dollars in millions, except per share amounts)	,	Net sales	Sales change		Operating come (loss)	Operating income (loss) margin		ncome (loss) before taxes	(1	Provision benefit) for come taxes	Effective tax rate	et income (loss) ibutable to 3M	nings (loss) er diluted share	Earnings (loss) per diluted share percent change
Safety and Industrial														
GAAP amounts				\$	2,324	21.2 %								
Adjustments for special items:														
Net costs for significant litigation					84									
Total special items					84									
Adjusted amounts (non-GAAP measures)5				\$	2,408	22.0 %								
Transportation and Electronics														
GAAP amounts	\$	8,501	(4.5)%	\$	1,312	15.4 %								
Adjustments for special items:														
Manufactured PFAS products		(1,289)		_	205									
Total special items		(1,289)			205									
Adjusted amounts (non-GAAP measures)5	\$	7,212	(4.5)%	\$	1,517	21.0 %								
Total Company														
GAAP amounts	\$	32,681	(4.5)%	\$	(9,128)	(27.9)%	\$	(9,688)	\$	(2,691)	27.8 %	\$ (6,995)	\$ (12.63)	N/M
Adjustments for special items:														
Net costs for significant litigation ⁶		_			14,869			15,245		3,615		11,630	21.00	
Manufactured PFAS products		(1,289)			205			205		50		155	0.28	
Gain on business divestitures		—			(36)			(36)		(11)		(25)	(0.05)	
Russia exit charges (benefits)		—			(18)			(18)		3		(21)	(0.04)	
Divestiture costs		—			496			496		118		378	0.68	
Total special items		(1,289)			15,516			15,892		3,775		12,117	21.87	
Adjusted amounts (non-GAAP measures)5	\$	31,392	(4.5)%	\$	6,388	20.3 %	\$	6,204	\$	1,084	17.5 %	\$ 5,122	\$ 9.24	(6) %

⁵These items represent amounts adjusted for special items. See lead-in to non-GAAP measures discussion. ⁶For the per share amount, this includes adjusting-out the impact of this item causing weighted average shares outstanding to be the same for both basic and diluted loss per share in periods of resulting net losses.

	Q1 2024 forecast	2024 forecast
2024 adjusted earnings per share (non-GAAP measure) ^{5,7}	\$2.00 to \$2.15	\$9.35 to \$9.75
2024 adjusted effective tax rate (non-GAAP measure) ^{5,7}		18.5% to 19.5%

⁷3M provides these forward-looking non-GAAP measures, but cannot, without unreasonable effort, forecast certain items

to present or provide a reconciliation to corresponding forecasted GAAP measures. These include special items such as net costs for significant litigation; projected divestiture gains; divestiture costs; divestiture-related restructuring; and net sales and estimates of income and associated activity of exited manufactured PFAS products all of which are subject to limitations in predictability of timing, ultimate outcome and numerous conditions outside of 3M's control. 3M believes these limitations would result in a range of projected values so broad as to not be meaningful to investors. For these reasons, 3M believes that the probable significance of such information is low. Additionally, for similar reasons, 3M does not include the impact of potentially-divested or acquired businesses on expected operations in forecasted outlook guidance it provides until close of a transaction. Further, at this time, 3M has not selected from the options available to fund amounts due under the PWS and CAE settlements absent receipt of cash payments in the intended spin-off of its Health Care business and, for similar reasons, has not forecasted the impacts of changes in net debt¹⁰ (such as incremental net interest expense) that may be needed to fund amounts under these settlements absent the spin. Information with respect to special items for certain historical periods is included in the section entitled "Description of special items".

	Three months ended December 31, 2023										
Sales Change ⁴	Organic sales	Acquisitions	Divestitures	Translation	Total sales change						
Total Company	(1.9)%	0.3 %	(0.1)%	0.9 %	(0.8)%						
Remove manufactured PFAS products special item impact	0.5	—	—	—	0.5						
Adjusted total Company (non-GAAP measures) ⁵	(1.4)%	0.3 %	(0.1)%	0.9 %	(0.3)%						
Transportation and Electronics	— %	1.1 %	<u> %</u>	0.5 %	1.6 %						
Remove manufactured PFAS products special item impact	2.7	0.2	_	_	2.9						
Adjusted Transportation and Electronics (non-GAAP measures) ⁵	2.7 %	1.3 %	<u> </u>	0.5 %	4.5 %						
By Geographic Area											
Americas	0.2 %	0.4 %	0.3 %	0.4 %	1.3 %						
Remove manufactured PFAS products special item impact	0.1	—	—	0.1	0.2						
Adjusted Americas (non-GAAP measures) ⁵	0.3 %	0.4 %	0.3 %	0.5 %	1.5 %						
Asia Pacific	(5.5)%	0.1 %	(0.4)%	(0.9)%	(6.7)%						
Remove manufactured PFAS products special item impact	(0.3)	_	_	_	(0.3)						
Adjusted Asia Pacific (non-GAAP measures) ⁵	(5.8)%	0.1 %	(0.4)%	(0.9)%	(7.0)%						
Europe, Middle East & Africa	(2.9)%	0.1 %	(0.7)%	5.0 %	1.5 %						
Remove manufactured PFAS products special item impact	2.3	_	_	0.1	2.4						
Adjusted Europe, Middle East & Africa (non-GAAP measures) ⁵	(0.6)%	0.1 %	(0.7)%	5.1 %	3.9 %						

		Year ended December 31, 2023										
Sales Change ⁴	Organic sales	Acquisitions	Divestitures	Translation	Total sales change							
Total Company	(3.2)%	0.2 %	(0.9)%	(0.6)%	(4.5)%							
Remove manufactured PFAS products special item impact	—	—	(0.1)	0.1	—							
Adjusted total Company (non-GAAP measures)	(3.2)%	0.2 %	(1.0)%	(0.5)%	(4.5)%							
Transportation and Electronics	(3.5)%	0.7 %	(0.7)%	(1.0)%	(4.5)%							
Remove manufactured PFAS products special item impact	_	0.2	(0.2)	_	_							
Adjusted Transportation and Electronics (non-GAAP measures)	(3.5)%	0.9 %	(0.9)%	(1.0)%	(4.5)%							
By Geographic Area												
Americas	0.4 %	0.3 %	(0.9)%	0.1 %	(0.1)%							
Remove manufactured PFAS products special item impact	(0.1)	—	(0.1)	—	(0.2)							
Adjusted Americas (non-GAAP measures) ⁵	0.3 %	0.3 %	(1.0)%	0.1 %	(0.3)%							
Asia Pacific	(10.5)%	0.1 %	(0.9)%	(3.2)%	(14.5)%							
Remove manufactured PFAS products special item impact	(0.4)	_	_	(0.1)	(0.5)							
Adjusted Asia Pacific (non-GAAP measures) ⁵	(10.9)%	0.1 %	(0.9)%	(3.3)%	(15.0)%							
Europe, Middle East & Africa	(2.2)%	%	(0.9)%	1.7 %	(1.4)%							
Remove manufactured PFAS products special item impact	0.6	_	(0.1)	0.1	0.6							
Adjusted Europe, Middle East & Africa (non-GAAP measures)5	(1.6)%	%	(1.0)%	1.8 %	(0.8)%							

	Full-Year 2024 Forecast											
Sales Change ⁴	Organic sales	Acquisitions	Divestitures	Translation	Total sales change							
Total Company ⁷	flat to 2%	— %	— %	0.25 %	0.25 to 2.25%							
Remove manufactured PFAS products impact ⁷	—%	<u> </u>	<u> </u>	%	%							
Adjusted total Company (non-GAAP measures) ^{5,7}	flat to 2%	<u> </u>	<u> </u>	0.25 %	0.25 to 2.25%							

Adjusted net cash provided by (used in) operating activities; adjusted purchases of property, plant and equipment (also referred to as adjusted capital expenditures); adjusted free cash flow and adjusted free cash flow conversion (non-GAAP measures):

	Three months ended December 31,					Year Decem		
Major GAAP Cash Flow Categories (dollars in millions)		2023		2022		2023		2022
Net cash provided by (used in) operating activities	\$	1,986	\$	1,922	\$	6,680	\$	5,591
Net cash provided by (used in) investing activities		(301)		(388)		(1,207)		(1,046)
Net cash provided by (used in) financing activities		(924)		(1,315)		(3,147)		(5,350)

			onths end mber 31,	Year ended December 31,						
Adjusted Free Cash Flow (non-GAAP measure) (dollars in millions)		2023		2022		2023		2022		
Net cash provided by (used in) operating activities	\$	1,986	\$	1,922	\$	6,680	\$	5,591		
Adjustments for special items:										
Net costs for significant litigation after-tax payment impacts		281		178		769		716		
Divestiture costs after-tax payment impacts		96		6		313		8		
Divestiture gains - closing cost after tax payment impacts		_		27		_		27		
Divestiture-related restructuring after-tax payment impacts		4		24		11		28		
Russia exit charges after-tax payment impacts		_		_		_		2		
TCJA transition tax payment		_		—		126		68		
Manufactured PFAS products impact		(104)		(44)		(157)		(36)		
Total adjustments for special items		277		191		1,062		813		
Adjusted net cash provided by (used in) operating activities (non-GAAP measure) ⁸	\$	2,263	\$	2,113	\$	7,742	\$	6,404		
Purchases of property, plant and equipment (PPE)		(358)		(506)		(1,615)		(1,749)		
Manufactured PFAS products impact - removing related purchases of PPE		50		52		167		175		
Adjusted purchases of PPE (non-GAAP measure) ⁸	\$	(308)	\$	(454)	\$	(1,448)	\$	(1,574)		
Adjusted free cash flow (non-GAAP measure) ⁸	\$	1,955	\$	1,659	\$	6,294	\$	4,830		
	_									
Adjusted net income (loss) attributable to 3M (non-GAAP measure) ⁵	\$	1,344	\$	1,207	\$	5,122	\$	5,607		
Adjusted free cash flow conversion (non-GAAP measure) ⁸		145 %	ó	137 %	, D	123 %	, o	86 %		

(Dollars in billions)	Full year 2024 forecast
Net cash provided by (used in) operating activities ⁷	\$6.5 to \$7.1
Adjustments for special items ⁷	_
Adjusted net cash provided by (used in) operating activities	\$6.5 to \$7.1
Purchase of property, plant and equipment (PPE)	(\$1.5 to \$1.7)
Manufactured PFAS products impact — removing related purchases of PPE	~\$0.1
Adjusted purchases of PPE (non-GAAP measure) ⁸	(\$1.4 to \$1.6)
Adjusted free cash flow ^{7,8}	\$4.9 to \$5.7
Net income (loss) attributable to $3M^7$	\$5.2 to \$5.4
Adjustments for special items ⁷	_
Adjusted net income (loss) attributable to 3M ^{5,7}	\$5.2 to \$5.4
Adjusted free cash flow conversion ^{7,8}	95% to 105%

⁸3M defines adjusted net cash provided by (used in) operating activities as net cash provided by operating activities, adjusted for special items. 3M defines adjusted purchases of property, plant and equipment (also referred to as adjusted capital expenditures) as purchases of property, plant and equipment (PPE) adjusted for the estimated impact of such purchases associated with manufactured PFAS products activity. 3M defines adjusted free cash flow as adjusted net cash provided by (used in) operating activities less adjusted purchases of PPE. Cash payments/receipts associated with special items in the determination of adjusted net cash provided by (used in) operating activities are reflected net of applicable tax. For most special items, the cash tax impact is estimated using the U.S. statutory corporate tax rate during the period of payment/receipt. However, the cash tax impact for the portion of payments of costs for significant litigation under the 2023 settlement agreements relative to Combat Arms Earplugs and relative to public water systems regarding PFAS is based on the timing/amount of the actual cash tax deduction (which differs from the timing of the pre-tax settlement payments). 3M defines adjusted for eash flow conversion as adjusted free cash flow divided by net income (loss) attributable to 3M, adjusted for special items.

Adjusted EBITDA and adjusted EBITDA margin (non-GAAP measures):

	Adjusted EBITDA (non-GAAP measure) ⁹								Adjusted EBITDA margin (non-GAAP measure) ⁹							
	 Three mo Decen	nths en 1ber 31			Year Decen	ended iber 3		Three mont Decemb		Year end December						
(Dollars in millions)	 2023		2022		2023		2022	2023	2022	2023	2022					
Safety and Industrial	\$ 670	\$	697	\$	2,938	\$	3,115	25.2%	25.5%	26.8%	26.8%					
Transportation and Electronics	449		380		1,826		1,946	25.4%	22.4%	25.3%	25.7%					
Health Care	520		574		2,200		2,422	25.5%	28.1%	26.8%	28.8%					
Consumer	258		249		1,064		1,126	21.1%	20.0%	21.2%	21.3%					
Corporate and Unallocated	149		17		119		101									
Total Company	\$ 2,046	\$	1,917	\$	8,147	\$	8,710	26.6%	24.8 %	26.0 %	26.5 %					

	Three mo Decer	onths end nber 31,	led	Year ended December 31,					
Adjusted EBITDA (non-GAAP measure) (dollars in millions)	 2023		2022		2023		2022		
Adjusted net sales (non-GAAP measure) ⁵	\$ 7,693	\$	7,716	\$	31,392	\$	32,878		
Net income (loss) attributable to 3M	945		541		(6,995)		5,777		
Add/(subtract):									
Net income/(loss) attributable to noncontrolling interest	2		2		16		14		
(Income)/loss from unconsolidated subsidiaries, net of taxes	(11)		(8)		(18)		(11)		
Provision for income taxes	64		62		(2,691)		612		
Other expense/(income):									
Interest (Income)/expense	279		84		689		395		
Pension & OPEB non-service cost (benefit)	(36)		(49)		(129)		(248)		
Depreciation and amortization (DA) expense	537		460		1,987		1,831		
Adjustments for special items:									
Net costs for significant litigation	77		58		14,869		2,291		
Manufactured PFAS products impact:									
Remove manufactured PFAS products operating (income) loss	151		732		205		631		
Subtract PFAS-related amount included in DA above	(99)		(19)		(228)		(68)		
Gain on business divestitures	_		_		(36)		(2,724)		
Divestiture-related restructuring actions	—		—		—		41		
Russia exit charges (benefits)	—		—		(18)		109		
Divestiture costs	137		54		496		60		
Total special items	266	_	825	_	15,288	_	340		
Adjusted EBITDA (non-GAAP measure) ⁹	\$ 2,046	\$	1,917	\$	8,147	\$	8,710		
Adjusted EBITDA margin (non-GAAP measure)9	 26.6 %	,	24.8 %	_	26.0 %	,	26.5 %		

⁹3M defines adjusted EBITDA as net income (loss) attributable to 3M, adjusted for net income/(loss) attributable to noncontrolling interest, (income)/loss from unconsolidated subsidiaries, provision for income taxes, other expense/(income), depreciation and amortization expense, and special items. For business segments, 3M defines adjusted EBITDA as business segment operating income (loss) (3M's measure of segment operating performance) adjusted for special items that is then further adjusted for depreciation and amortization (DA) expense, net of the PFAS-related amount included in DA. The Company defines adjusted EBITDA margin as adjusted EBITDA divided by net sales, adjusted for special items.

Adjusted EBITDA (non-GAAP measure) Three months ended December 31, 2023 (dollars in millions)	Safety and Industrial		Tra	Transportation and Electronics		Health Care		Consumer		Corporate and Unallocated	Total Company		
Adjusted net sales (non-GAAP measure) ⁵	\$	2,661	\$	1,769	\$	2,037	\$	1,226	\$	_	\$	7,693	
Business segment operating income (loss) (measure of segment operating performance), adjusted for special items (non-GAAP measure) ⁵	\$	524	\$	370	\$	372	\$	221	\$	121	\$	1,608	
Add/(subtract):													
Add depreciation and amortization (DA) expense		146		178		148		37		28		537	
Subtract PFAS-related amount included in DA above		_		(99)		_		_		_		(99)	
Adjusted EBITDA (non-GAAP measure)9	\$	670	\$	449	\$	520	\$	258	\$	149	\$	2,046	
Adjusted EBITDA margin (non-GAAP measure)9	<u>.</u>	25.2 %		25.4 %		25.5 %		21.1 %				26.6 %	
Adjusted EBITDA (non-GAAP measure) Three months ended December 31, 2022 (dollars in millions)	Safety and	Industrial	Tra	nsportation and Electronics		Health Care		Consumer		Corporate and Unallocated		Total Company	

Three months ended December 31, 2022 (dollars in millions)	Safety :	and Industrial	 Electronics	 Health Care	 Consumer	Unallocated	Т	otal Company
Adjusted net sales (non-GAAP measure) ⁵	\$	2,735	\$ 1,692	\$ 2,044	\$ 1,244	\$ 1	\$	7,716
Business segment operating income (loss) (measure of segment operating performance), adjusted for special items (non-GAAP measure) ⁵	\$	556	\$ 291	\$ 412	\$ 212	\$ 5	\$	1,476
Add/(subtract):								
Add depreciation and amortization (DA) expense		141	108	162	37	12		460
Subtract PFAS-related amount included in DA above		_	(19)	_	_	_		(19)
Adjusted EBITDA (non-GAAP measure)9	\$	697	\$ 380	\$ 574	\$ 249	\$ 17	\$	1,917
Adjusted EBITDA margin (non-GAAP measure) ⁹		25.5 %	22.4 %	28.1 %	20.0 %			24.8 %

Adjusted EBITDA (non-GAAP measure) Year ended December 31, 2023 (dollars in millions)	Safety and Industrial		Transportation and Electronics Health C			Health Care	e Consumer			Corporate and Unallocated	Total Company	
Adjusted net sales (non-GAAP measure) ⁵	\$	10,956	\$	7,212	\$	8,195	\$	5,026	\$	3	\$	31,392
Business segment operating income (loss) (measure of segment operating performance), adjusted for special items (non-GAAP measure) ⁵	\$	2,408	\$	1,517	\$	1,603	\$	904	\$	(44)	\$	6,388
Add/(subtract):												
Add depreciation and amortization (DA) expense		530		537		597		160		163		1,987
Subtract PFAS-related amount included in DA above		_		(228)		_		_		_		(228)
Adjusted EBITDA (non-GAAP measure)9	\$	2,938	\$	1,826	\$	2,200	\$	1,064	\$	119	\$	8,147
Adjusted EBITDA margin (non-GAAP measure)9		26.8 %		25.3 %		26.8 %		21.2 %				26.0 %
Adjusted EBITDA (non-GAAP measure) Year ended December 31, 2022 (dollars in millions)	Safety	and Industrial	Т	ransportation and Electronics		Health Care		Consumer		Corporate and Unallocated		Total Company
Adjusted net sales (non-GAAP measure) ⁵	\$	11,604	\$	7,551	\$	8,427	\$	5,292	\$	4	\$	32,878
Business segment operating income (measure of segment operating performance), adjusted for special items (non-GAAP measure) ⁵	\$	2,549	\$	1,604	\$	1,799	\$	978	\$	17	\$	6,947
Add/(subtract):												
Add depreciation and amortization (DA) expense		566		410		623		148		84		1,831
Subtract PFAS-related amount included in DA above		_		(68)		_		_				(68)

Net debt (non-GAAP measure):

Adjusted EBITDA (non-GAAP measure)9

Adjusted EBITDA margin (non-GAAP measure)9

Net Debt (non-GAAP measure)	Dec	cember 31, 2023	December 31, 2022				
Total debt	\$	16,035	\$	15,939			
Less: Cash, cash equivalents and marketable securities		6,006	_	3,916			
Net debt (non-GAAP measure) ¹⁰	\$	10,029	\$	12,023			

1,946

25.7 %

2,422

28.8 %

\$

1,126

21.3 %

\$

\$

101 \$

8,710

26.5 %

¹⁰The Company defines net debt as total debt less the total of cash, cash equivalents and current and long-term marketable securities.

\$

3,115

26.8 %

\$

Description of special items:

In addition to reporting financial results in accordance with U.S. GAAP, the Company also provides various non-GAAP measures that incorporate adjustments for the impacts of special items. Special items incorporated in the preparation of these non-GAAP measures for the periods presented include the items described below:

Net costs for significant litigation:

These relate to 3M's respirator mask/asbestos (which include Aearo and non-Aearo items), PFAS-related other environmental, and Combat Arms Earplugs matters. Net costs include the impacts of changes in accrued liabilities (including interest imputation on applicable settlement obligations), external legal fees, and insurance recoveries, along with the associated tax impacts. These costs also include the impact on the determination of earnings per diluted share of 3M's option to satisfy a portion of amounts under the Combat Arms Earplugs settlement in shares. 3M does not consider the elements of the net costs associated with these matters to be normal, operating expenses related to the Company's ongoing operations, revenue generating activities, business strategy, industry, and regulatory environment. Net costs related to respirator mask/asbestos are reflected as special items in the Safety and Industrial business segment while those impacting operating income (loss) associated with PFAS-related other environmental and Combat Arms Earplugs matters are reflected as corporate special items in Corporate and Unallocated. In addition, during the voluntary chapter 11 bankruptcy period (which began in July 2022 and ended in June 2023), costs associated with Combat Arms Earplugs matters were reflected in corporate and Unallocated. Prior to the bankruptcy, costs associated with Combat Arms Earplugs matters were reflected as part of special items in the Safety and Industrial business segment. In the fourth quarter of 2023 and 2022, 3M made payments of approximately \$355 million and \$226 million, respectively, related to net costs for significant litigation. In the full year of 2023 and 2022, 3M made payments of approximately \$973 million and \$907 million, respectively, related to net costs for significant litigation.

Divestiture costs:

• These include costs related to separating and divesting substantially an entire business segment of 3M following public announcement of its intended divestiture. In the fourth quarter of 2023 and 2022, 3M made payments of approximately \$121 million and \$8 million, respectively, associated with divestiture costs. In the full year of 2023 and 2022, 3M made payments of approximately \$396 million and \$11 million, respectively, associated with divestiture costs.

Gain/loss on sale of businesses:

- In the third quarter of 2023, 3M recorded a gain related to the sale of its dental local anesthetic business partially offset by a loss associated with a previously contingent indemnification obligation from a 2020 divestiture.
- In the third quarter of 2022, 3M recorded a gain related to the split-off and combination of its Food Safety business with Neogen Corporation. In the fourth quarter and full year of 2022, 3M made payments of approximately \$34 million related to closing costs of the transaction that were part of the determination of the gain thereon.

Russia exit charges/benefits:

 In the second quarter of 2023, 3M recorded a gain on final disposal of net assets in Russia. Previously, in the third quarter of 2022, 3M recorded a charge primarily related to impairment of these assets in connection with management's committed exit and disposal plan. In the fourth quarter and full year of 2022, 3M made payments of approximately \$1 million and \$3 million, respectively, related to Russia exit charges.

Divestiture-related restructuring actions:

In the third quarter of 2022, following the split-off of the Food Safety business, management approved and committed to undertake certain restructuring actions
addressing corporate functional costs across 3M in relation to the magnitude of amounts previously allocated to the divested business. In the fourth quarter of 2023 and
2022, 3M made payments of approximately \$5 million and \$29 million, respectively, associated with divestiture-related restructuring actions. In the full year of 2023
and 2022, 3M made payments of approximately \$14 million and \$34 million, respectively, associated with divestiture-related restructuring actions.

Enactment/measurement period adjustments related to the Tax Cuts and Jobs Act (TCJA)

• In the full year of 2023 and 2022, 3M made payments of approximately \$126 million and \$68 million, related to the transition tax expense incurred as a result of the 2017 enactment of the TCJA.



Manufactured PFAS products:

These amounts relate to sales and estimates of income (loss) and associated activity regarding manufactured PFAS products that 3M plans to exit by the end of 2025 included within the Transportation and Electronics business segment. Estimated income does not contemplate impacts on non-operating items such as net interest income/expense and the non-service cost components portion of defined benefit plan net periodic benefit costs. Relative to the impact of the activity of manufactured PFAS products on cash provided by (used in) operating activities, amounts are based on estimates of associated income, depreciation/amortization, certain changes in working capital and accruals, and timing of associated payments.

About 3M

3M (NYSE: MMM) believes science helps create a brighter world for everyone. By unlocking the power of people, ideas and science to reimagine what's possible, our global team uniquely addresses the opportunities and challenges of our customers, communities, and planet. Learn how we're working to improve lives and make what's next at 3M.com/news.

Please note that the company announces material financial, business and operational information using the 3M investor relations website, SEC filings, press releases, public conference calls and webcasts. The company also uses the 3M News Center and social media to communicate with our customers and the public about the company, products and services and other matters. It is possible that the information 3M posts on the News Center and social media could be deemed to be material information. Therefore, the company encourages investors, the media and others interested in 3M to review the information posted on 3M's news center and the social media channels such as @3M or @3MNews.

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