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FORM 5

Form 3 Holdings Reported.

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

UNITED STATES SECURITIES AND EXCHANGE COMMISSION
N/ 11 1 D O 00540

Washington, D.C. 20549

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ANNUAL STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

Form 4 Transac	tions Reported		1	or Sec			estment Con										
1. Name and Address of Reporting Person ZIEGLER RICHARD F					2. Issuer Name and Ticker or Trading Symbol <u>3M CO</u> [MMM]							5. Relationship of Reporting Person(s) to Issuer (Check all applicable)					
(Last) 3M CENTER	Last) (First) (Middle)				3. Statement for Issuer's Fiscal Year Ended (Month/Day/Year) 12/31/2005					x	Director 10% Owner X Officer (give title Other (specify below) VICE PRESIDENT LEGAL						
(Street) ST. PAUL MN 551 (City) (State) (Zip			144-1000	4. If Amendment, Date of Original Filed (Month/Day/Year)					6. Ind X	ividual or Joint/Group Filing (Check Applicable Line) Form filed by One Reporting Person Form filed by More than One Reporting Person							
	(,		ble I - Non-De	rivative Se	ecuri	ties Aca	uired. Disi	osed	of. or	Benefici	ally O	wned					
1. Title of Security (Instr. 3) 2. Transaction Date				2A. Deemed Execution Date, if any		3. Transaction Code (Instr.	4. Securities Acquired (A) or Disposed Of				5	. Amount of Securities	Fo	6. Ownership Form: Direct		7. Nature of Indirect Beneficial	
		(Month/Day/Year)	(Month/Day/		8)	Amount		(A) or (D)	Price	a F	Beneficially Owned at end of Issuer's Fiscal Year (Instr. 3 and 4)				Ownership (Instr. 4)		
Common Stock ⁽¹⁾												16,261		D			
Common Stock ⁽²⁾												400		Ι	by 401k	/PAESOP	
			Table II - Deriv (e.g.,	ative Sec puts, call								ied					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	Deriva Secur Acqui Dispo		6. Date Exerce Expiration D (Month/Day/ ¹			erlying	Security (Instr. 5)	9. Number of derivative Securities Beneficially Owned Following Reported Transaction(s)		10. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	11. Nature of Indirect Beneficial Ownership (Instr. 4)		
					(A)	(D)	Date Exercisable	Expirati Date			or Number of Share		(Instr. 4)				

Explanation of Responses:

1. The directly-held common stock holding reported in Table I includes shares acquired pursuant to 3M's Dividend Reinvestment Program in transactions exempt from Section 16; this total also includes shares acquired during the fiscal year pursuant to 3M's General Employee Stock Purchase Plan.

2. The indirectly-held common stock holding (401k/PAESOP) reported in Table I includes shares acquired during the fiscal year pursuant to the 3M Voluntary Investment Plan.

By: George Ann Biros For: Richard F. Ziegler	02/06/2006
** Signature of Reporting Person	Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

* If the form is filed by more than one reporting person, see Instruction 4 (b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.