# UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, D.C. 20549

## FORM 8-K

# CURRENT REPORT PURSUANT TO SECTION 13 OR 15(D) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of report (Date of earliest event reported): May 30, 2019

### **3M COMPANY**

(Exact Name of Registrant as Specified in Its Charter)

(State or otl	<b>Delaware</b> her jurisdiction of incorporation)	File No. 1-3285 (Commission File Number)	41-0417775 (IRS Employer Identification No.)
	nter, St. Paul, Minnesota f Principal Executive Offices)		<b>55144-1000</b> (Zip Code)
	(Registrant's Telepho	one Number, Including Area Code) (651)	733-1110
	(Former Name or	Not Applicable Former Address, if Changed Since Last	Report)
	tte box below if the Form 8-K filing is s (see General Instruction A.2. below)		ling obligation of the registrant under any of the
	Vritten communications pursuant to R	ule 425 under the Securities Act (17 CFF	R 230.425)
	soliciting material pursuant to Rule 14	a-12 under the Exchange Act (17 CFR 24	40.14a-12)
□ P	re-commencement communications p	ursuant to Rule 14d-2(b) under the Excha	ange Act (17 CFR 240.14d-2(b))
□ P	re-commencement communications p	ursuant to Rule 13e-4(c) under the Excha	ange Act (17 CFR 240.13e-4(c))
Securities registered p	oursuant to Section 12(b) of the Act:		
Title of	each class	Trading Symbol(s)	Name of each exchange on which registered
	each class Value \$.01 Per Share	Trading Symbol(s)  MMM	Name of each exchange on which registered New York Stock Exchange, Inc.
Common Stock, Par	Value \$.01 Per Share	MMM MMM	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc.
Common Stock, Par 1.500% No	Value \$.01 Per Share tes due 2026	MMM	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate	Value \$.01 Per Share tes due 2026 Notes due 2020	MMM MMM MMM26	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate 0.375% No	Value \$.01 Per Share tes due 2026 Notes due 2020 tes due 2022	MMM MMM MMM26 MMM22A	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc. New York Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate 0.375% No 0.950% No	Value \$.01 Per Share  tes due 2026  Notes due 2020 tes due 2022 tes due 2023	MMM MMM MMM26 MMM22A MMM23	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate 0.375% No 0.950% No 1.750% No	Value \$.01 Per Share  tes due 2026  Notes due 2020 tes due 2022 tes due 2023 tes due 2030	MMM MMM MMM26 MMM22A MMM23 MMM30	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate 0.375% No 0.950% No 1.750% No	Value \$.01 Per Share  tes due 2026  Notes due 2020 tes due 2022 tes due 2023 tes due 2030 tes due 2031	MMM MMM MMM26 MMM22A MMM23	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate 0.375% No 0.950% No 1.750% No	Value \$.01 Per Share  tes due 2026  Notes due 2020 tes due 2022 tes due 2023 tes due 2030 tes due 2031  Note: The common stock	MMM MMM MMM26  MMM22A MMM23 MMM30 MMM31  c of the Registrant is also traded on the SWX Sw	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par 1.500% No Floating Rate: 0.375% No 0.950% No 1.750% No 1.500% No	Value \$.01 Per Share  tes due 2026 Notes due 2020 tes due 2022 tes due 2023 tes due 2030 tes due 2031  Note: The common stock	MMM MMM MMM26  MMM22A MMM23 MMM30 MMM31  c of the Registrant is also traded on the SWX Sw gistered pursuant to section 12(g) of the Act: No	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par  1.500% No Floating Rate 0.375% No 0.950% No 1.750% No 1.500% No	Value \$.01 Per Share  tes due 2026 Notes due 2020 tes due 2022 tes due 2023 tes due 2030 tes due 2031  Note: The common stock	MMM MMM MMM26  MMM22A MMM23 MMM30 MMM31  c of the Registrant is also traded on the SWX Sw gistered pursuant to section 12(g) of the Act: No	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par  1.500% No Floating Rate 0.375% No 0.950% No 1.750% No 1.500% No	Value \$.01 Per Share  tes due 2026 Notes due 2020 tes due 2022 tes due 2023 tes due 2031  Note: The common stock  Securities reg rk whether the registrant is an emergin	MMM MMM MMM26  MMM22A MMM23 MMM30 MMM31  c of the Registrant is also traded on the SWX Sw gistered pursuant to section 12(g) of the Act: No	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc.
Common Stock, Par  1.500% No Floating Rate 0.375% No 0.950% No 1.750% No 1.500% No 1.500% No	Value \$.01 Per Share  tes due 2026 Notes due 2020 tes due 2022 tes due 2030 tes due 2031  Note: The common stock  Securities reg rk whether the registrant is an emergin b-2 of the Securities Exchange Act of	MMM MMM MMM26  MMM22A MMM23 MMM30 MMM31  of the Registrant is also traded on the SWX Sw gistered pursuant to section 12(g) of the Act: No	New York Stock Exchange, Inc. Chicago Stock Exchange, Inc. New York Stock Exchange, Inc. Doing Of the Securities Act of 1933 (17 CFR

This Current Report on Form 8-K includes supplemental unaudited historical business segment net sales and operating income information in addition to net sales on a disaggregated basis that reflect the realignment of 3M's business segments effective in the second quarter of 2019 from five segments to four. The Company did not operate under this segment structure for any of these prior periods and will begin to report comparative results under the new structure with the filing of its Quarterly Report on Form 10-Q for the quarter ending June 30, 2019.

This Current Report includes additional detail regarding this change along with supplemental unaudited historical information relative to business segment net sales and operating income on both an annual and quarterly basis for the years ended December 31, 2018, 2017 and 2016 and on a quarterly basis for the period ended March 31, 2019 in addition to net sales on a disaggregated basis on an annual basis for the years ended December 31, 2018, 2017, and 2016 and on a quarterly basis for the periods ended March 31, 2019 and March 31, 2018 (furnished hereunder as Exhibit 99 and incorporated herein by reference).

The information contained in this Current Report shall not be deemed to be "filed" for the purposes of Section 18 of the Securities Exchange Act of 1934 (the "Exchange Act") or otherwise subject to the liabilities of that section, nor shall it be incorporated by reference into a filing under the Securities Act of 1933, or the Exchange Act.

#### Forward-Looking Statements

This Current Report contains forward-looking information about 3M's financial results and estimates and business prospects that involve substantial risks and uncertainties. You can identify these statements by the use of words such as "anticipate," "estimate," "expect," "aim," "project," "intend," "plan," "believe," "will," "should," "could," "target," "forecast" and other words and terms of similar meaning in connection with any discussion of future operating or financial performance or business plans or prospects. Among the factors that could cause actual results to differ materially are the following: (1) worldwide economic, political, regulatory, capital markets and other external conditions and other factors beyond the Company's control, including natural and other disasters or climate change affecting the operations of the Company or its customers and suppliers; (2) the Company's credit ratings and its cost of capital; (3) competitive conditions and customer preferences; (4) foreign currency exchange rates and fluctuations in those rates; (5) the timing and market acceptance of new product offerings; (6) the availability and cost of purchased components, compounds, raw materials and energy (including oil and natural gas and their derivatives) due to shortages, increased demand or supply interruptions (including those caused by natural and other disasters and other events); (7) the impact of acquisitions, strategic alliances, divestitures, and other unusual events resulting from portfolio management actions and other evolving business strategies, and possible organizational restructuring; (8) operational execution, including scenarios where the Company generates fewer productivity improvements than estimated; (9) unanticipated problems or delays with the phased implementation of a global enterprise resource planning (ERP) system, or security breaches and other disruptions to the Company's information technology infrastructure; (10) financial market risks that may affect the Company's funding obligations under defined benefit pension and postretirement plans; and (11) legal proceedings, including significant developments that could occur in the legal and regulatory proceedings described in the Company's Annual Report on Form 10-K for the year ended Dec. 31, 2018, and any subsequent quarterly reports on Form 10-Q (the "Reports"). Changes in such assumptions or factors could produce significantly different results. A further description of these factors is located in the Reports under "Cautionary Note Concerning Factors That May Affect Future Results" and "Risk Factors" in Part I, Items 1 and 1A (Annual Report) and in Part I, Item 2 and Part II, Item 1A (Quarterly Reports). The information contained in this Current Report is as of the date indicated. The Company assumes no obligation to update any forward-looking statements contained in this Current Report as a result of new information or future events or developments.

Item 9.01. Financial Statements and Exhibits

(d) Exhibits

Pescription

Supplemental unaudited historical information relative to business segment changes effected during the second quarter of 2019 (furnished pursuant to Item 2.02 hereof)

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#### SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

#### 3M COMPANY

By: /s/ Nicholas C. Gangestad
Nicholas C. Gangestad,
Senior Vice President and Chief Financial Officer

Dated: May 30, 2019

This Current Report on Form 8-K includes supplemental unaudited historical business segment net sales and operating income information in addition to net sales on a disaggregated basis that reflect the realignment of 3M's business segments. The Company did not operate under this segment structure for any of these prior periods and will begin to report comparative results under the new structure with the filing of its Quarterly Report on Form 10-Q for the quarter ending June 30, 2019. Effective in the second quarter of 2019, in an effort to enable the Company to better serve global customers and markets, the Company made the following changes to its business segments:

#### Realignment of the Company's business segments from five to four

The Company realigned its former five business segments into four: Safety and Industrial; Transportation and Electronics; Health Care; and Consumer. Existing divisions were largely realigned to this new structure. In addition, certain retail auto care product lines formerly in the Automotive Aftermarket Division (now within the Safety and Industrial business segment) were moved to the Construction and Home Improvement Division (within the Consumer business segment). Also, product lines relating to the refrigeration filtration business, formerly included in the Separation and Purification Sciences Division (now within the Health Care business segment) were moved to Other Safety and Industrial (within the Safety and Industrial business segment). 3M business segment reporting measures include dual credit to business segments for certain sales and operating income. Dual credit, which is based on which business segment provides customer account activity with respect to a particular product sold in a specific country, was reduced as a result of the closer alignment between customer account activity and their respective markets. The four business segments are as follows:

Safety and Industrial: This segment includes businesses that serve the global industrial, electrical and safety markets. This business segment consists of personal safety, adhesives and tapes, abrasives, closure and masking systems, electrical markets, automotive aftermarket, and roofing granules. This segment also includes the Communication Markets Division (which was substantially sold in 2018) and the refrigeration filtration product lines (within Other Safety and Industrial).

*Transportation and Electronics:* This segment includes businesses that serve global transportation and electronic original equipment manufacturer (OEM) customers. This business segment consists of electronics (display materials and systems, electronic materials solutions), automotive and aerospace, commercial solutions, advanced materials, and transportation safety.

**Health Care**: This business segment serves the global healthcare industry and includes medical solutions, oral care, separation and purification sciences, health information systems, drug delivery systems, and food safety.

Consumer: This business serves global consumers and consists of home improvement, stationery and office supplies, home care, and consumer health care. This segment also includes, within the Construction and Home Improvement Division, certain retail auto care product lines.

The financial information presented herein reflects the impact of the preceding changes for all periods presented.

Corporate and unallocated operating income includes a variety of miscellaneous items, such as corporate investment gains and losses, certain derivative gains and losses, certain insurance-related gains and losses, certain litigation and environmental expenses, corporate restructuring charges and certain under- or over-absorbed costs (e.g. pension, stock-based compensation) that the Company may choose not to allocate directly to its business segments. Corporate and Unallocated also includes sales, costs, and income from contract manufacturing, transition services and other arrangements with the acquirer of the Communication Markets Division following its divestiture in 2018. Because this category includes a variety of miscellaneous items, it is subject to fluctuation on a quarterly and annual basis.

3M business segment reporting measures include dual credit to business segments for certain sales and related operating income. Management evaluates each of its four business segments based on net sales and operating income performance, including dual credit reporting to further incentivize sales growth. As a result, 3M reflects additional ("dual") credit to another business segment when the customer account activity ("sales district") with respect to the particular product sold to the external customer is provided by a different business segment. This additional dual credit is largely reflected at the division level. For example, certain respirators are primarily sold by the Personal Safety Division within the Safety and Industrial business segment; however, a sales district within the Consumer business segment provides the contact for sales of the product to particular customers. In this example, the non-primary selling segment (Consumer) would also receive credit for the associated net sales initiated through its sales district and the related approximate operating income. The assigned operating income related to dual credit activity may differ from operating income that would result from actual costs associated with such sales. The offset to the dual credit business segment reporting is reflected as a reconciling item entitled "Elimination of Dual Credit," such that sales and operating income in total are unchanged.

#### Supplemental Unaudited Business Segment Information Based on Segment Structure Effective in the Second Quarter of 2019 Net Sales

Net Sales (Millions)	First uarter	Second Quarter	 Third Quarter	Fourth Quarter	Total Year
Safety and Industrial					
2019	\$ 2,986				
2018	3,268	\$ 3,253	\$ 3,021	\$ 2,952	\$ 12,494
2017	2,910	2,926	3,024	3,086	11,946
2016	2,825	2,887	2,835	2,669	11,216
Transportation and Electronics					
2019	\$ 2,357				
2018	2,519	\$ 2,527	\$ 2,619	\$ 2,441	\$ 10,106
2017	2,431	2,418	2,602	2,410	9,861
2016	2,244	2,302	2,423	2,298	9,267
Health Care					
2019	\$ 1,738				
2018	1,745	\$ 1,730	\$ 1,643	\$ 1,708	\$ 6,826
2017	1,630	1,642	1,687	1,676	6,635
2016	1,597	1,624	1,572	1,584	6,377
Consumer					
2019	\$ 1,194				
2018	1,208	\$ 1,309	\$ 1,302	\$ 1,267	\$ 5,086
2017	1,148	1,245	1,347	1,266	5,006
2016	1,142	1,233	1,296	1,168	4,839
Corporate and Unallocated					
2019	\$ 22				
2018	_	\$ 12	\$ 35	\$ 3	\$ 50
2017	2	3	_	(3)	2
2016	_	4	_	`2	6
Elimination of Dual Credit					
2019	\$ (434)				
2018	(462)	\$ (441)	\$ (468)	\$ (426)	\$ (1,797)
2017	(436)	(424)	(488)	(445)	(1,793)
2016	(399)	(388)	(417)	(392)	(1,596)
Total Company					
2019	\$ 7,863				
2018	8,278	\$ 8,390	\$ 8,152	\$ 7,945	\$ 32,765
2017	7,685	7,810	8,172	7,990	31,657
2016	7,409	7,662	7,709	7,329	30,109

Operating Income (Millions)		First Quarter	Second Quarter	Third Quarter	Fourth Quarter	Total Year
Safety and Industrial					 	 
2019	\$	644				
2018		771	\$ 1,285	\$ 697	\$ 670	\$ 3,423
2017		664	619	728	592	2,603
2016		643	717	653	578	2,591
Transportation and Electronics						
2019	\$	523				
2018		656	\$ 669	\$ 726	\$ 598	\$ 2,649
2017		569	1,040	695	682	2,986
2016		503	515	598	552	2,168
Health Care						
2019	\$	464				
2018		498	\$ 470	\$ 475	\$ 478	\$ 1,921
2017		463	433	500	481	1,877
2016		485	489	451	427	1,852
Consumer						
2019	\$	233				
2018		232	\$ 279	\$ 300	\$ 260	\$ 1,071
2017		237	214	323	277	1,051
2016		249	293	325	229	1,096
Corporate and Unallocated						
2019	\$	(625)				
2018		(1,036)	\$ (200)	\$ (57)	\$ (116)	\$ (1,409)
2017		(84)	(47)	(108)	(128)	(367)
2016		(43)	(104)	(66)	(72)	(285)
Elimination of Dual Credit						
2019	\$	(103)				
2018		(114)	\$ (102)	\$ (125)	\$ (107)	\$ (448)
2017		(107)	(106)	(130)	(115)	(458)
2016		(98)	(93)	(106)	(98)	(395)
Total Company						
2019	\$	1,136				
2018	·	1,007	\$ 2,401	\$ 2,016	\$ 1,783	\$ 7,207
2017		1,742	2,153	2,008	1,789	7,692
2016						

#### Supplemental Unaudited Net Sales on a Disaggregated Basis Based on Segment Structure Effective in the Second Quarter of 2019

	Three months ended March 31,								
Net Sales (Millions)		2019		2018		2018	2017		2016
Abrasives	\$	369	\$	409	\$	1,533	\$ 1,498	\$	1,416
Adhesives and Tapes		694		731		2,880	2,773		2,632
Automotive Aftermarket		310		349		1,374	1,388		1,346
Closure and Masking Systems		278		307		1,224	1,259		1,262
Communication Markets		_		94		175	387		400
Electrical Markets		311		309		1,243	1,196		1,159
Personal Safety		926		945		3,606	2,960		2,553
Roofing Granules		92		101		353	372		344
Other Safety and Industrial		6		23		106	113		104
Total Safety and Industrial Business Segment	\$	2,986	\$	3,268	\$	12,494	\$ 11,946	\$	11,216
Advanced Materials	\$	311	\$	303	\$	1,236	\$ 1,123	\$	1,037
Automotive and Aerospace		514		571		2,109	2,047		1,923
Commercial Solutions		455		481		1,829	1,743		1,737
Electronics		861		927		3,965	3,842		3,299
Transportation Safety		218		238		957	1,103		1,272
Other Transportation and Electronics		(2)		(1)		10	3		(1)
Total Transportation and Electronics Business Segment	\$	2,357	\$	2,519	\$	10,106	\$ 9,861	\$	9,267
Drug Delivery	\$	92	\$	119	\$	444	\$ 486	\$	451
Food Safety		83		81		328	303		278
Health Information Systems		260		205		837	791		780
Medical Solutions		764		773		3,036	2,934		2,813
Oral Care		341		354		1,353	1,322		1,277
Separation and Purification Sciences		203		214		822	797		783
Other Health Care		(5)		(1)		6	2		(5)
Total Health Care Business Segment	\$	1,738	\$	1,745	\$	6,826	\$ 6,635	\$	6,377
Consumer Health Care	\$	98	\$	102	\$	391	\$ 425	\$	381
Home Care		257		269		1,012	1,028		1,006
Home Improvement		535		522		2,233	2,118		1,977
Stationery and Office		294		303		1,396	1,386		1,439
Other Consumer		10		12		54	49		36
Total Consumer Business Segment	\$	1,194	\$	1,208	\$	5,086	\$ 5,006	\$	4,839
Corporate and Unallocated	\$	22	\$	_	\$	50	\$ 2	\$	6
Elimination of Dual Credit		(434)		(462)		(1,797)	(1,793)		(1,596)
Total Company	\$	7,863	\$	8,278	\$	32,765	\$ 31,657	\$	30,109

_				Ti	ree m	onths ende	d Mai	ch 31, 2019	)			
Net Sales (Millions)	Unite	ed States	A	sia Pacific	Mide	rope, lle East Africa		America Canada	Un	Other allocated	w	orldwide
Safety and Industrial	\$	1.150	\$	768	\$	720	\$	348	\$		\$	2,986
Transportation and Electronics	-	561	4	1,258	4	386	7	152	-	_	7	2,357
Health Care		781		378		438		141		_		1,738
Consumer		687		270		137		100		_		1.194
Corporate and Unallocated		19		2		1		2		(2)		22
Elimination of Dual Credit		(152)		(198)		(58)		(26)		(2)		(434)
Total Company	\$	3.046	\$	2,478	\$	1.624	\$	717	S	(2)	\$	7,863
Town Company	Ψ	2,0.0	Ψ	2,.,0	Ψ	1,021	Ψ	, , , ,	Ψ	(2)	Ψ	7,002
-				T			ed Mai	rch 31, 201	3			
N. (C. L. OSWI)	<b>T</b> T **	100		. pc.	Mide	rope, dle East		America		Other	***	
Net Sales (Millions)		ed States		sia Pacific		Africa		Canada		allocated		orldwide
Safety and Industrial	\$	1,216	\$	839	\$	833	\$	381	\$	(1)	\$	3,268
Transportation and Electronics		569		1,384		416		151		(1)		2,519
Health Care		748		385		459		153		_		1,745
Consumer		658		290		149		110		1		1,208
Corporate and Unallocated				1						(1)		
Elimination of Dual Credit		(147)		(223)		(65)		(28)		1		(462)
Total Company	\$	3,044	\$	2,676	\$	1,792	\$	767	\$	(1)	\$	8,278
					Year	ended Dec	ember	31, 2018				
-						rope,		Latin				
						dle East		erica and		Other		
Net Sales (Millions)	Unit	ed States	A	sia Pacific	and	Africa		anada	Un	allocated	W	orldwide
Safety and Industrial	\$	4,921	\$	3,099	\$	3,001	\$	1,476	\$	(3)	\$	12,494
Transportation and Electronics		2,406		5,514		1.578		610		(2)		10,106
Health Care		3,039		1,458		1,733		596				6,826
Consumer		3,045		1.021		574		447		(1)		5.086
Corporate and Unallocated		48		-,		_		3		(1)		50
Elimination of Dual Credit		(619)		(838)		(232)		(108)		(-)		(1,797)
Total Company	\$	12,840	S	10,254	S	6,654	\$	3,024	S	(7)	\$	32,765
Town company	Ψ	12,010	Ψ	10,20.	Ψ	0,00.	Ψ	5,021	Ψ	(,)	Ψ	32,700
						ended Dec						
						ırope,		Latin				
V . 0 1 0 0 0 0 0						dle East		erica and		Other		
Net Sales (Millions)		ed States		Asia Pacific		l Africa		Canada		allocated		<u>orldwide</u>
Safety and Industrial	\$	4,605	\$	2,981	\$	2,869	\$	1,497	\$	(6)	\$	11,946
Transportation and Electronics		2,372		5,328		1,550		615		(4)		9,861
Health Care		3,037		1,346		1,667		587		(2)		6,635
Consumer		2,943		1,029		585		450		(1)		5,006
Corporate and Unallocated		6		(1)		1		(4)		_		2
Elimination of Dual Credit		(591)		(874)		(216)		(112)				(1,793)
Total Company	\$	12,372	\$	9,809	\$	6,456	\$	3,033	\$	(13)	\$	31,657
	Year ended December 31, 2016											
	Europe, Latin											
						dle East	Am	erica and		Other		
Net Sales (Millions)		ed States		sia Pacific		l Africa		Canada		allocated		orldwide
Safety and Industrial	\$	4,387	\$	2,742	\$	2,659	\$	1,423	\$	5	\$	11,216
Transportation and Electronics		2,469		4,670		1,499		626		3		9,267
Health Care		2,946		1,251		1,637		542		1		6,377
Consumer		2,922		921		572		423		1		4,839
Corporate and Unallocated		6				1		(1)				6
Elimination of Dual Credit		(542)		(737)		(205)		(112)		_		(1,596)
Total Company	\$	12,188	\$	8,847	\$	6,163	\$	2,901	\$	10	\$	30,109
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